# Analytical Separations

Analytical separations occur on a much smaller laboratory scale than the industrial-scale separations.

For most analyses, we must consider how to treat foreign species that attenuate the signal from the analyte or produce a signal that is indistinguishable from that of the analyte.

A substance that affects an analytical signal or the background is called an **interference** or an **interferent**.



- Separations isolate the analyte from potentially interfering constituents.
- Separations can be complete or partial.
- In the separation process, material is transported while its components are spatially redistributed.
- A separation always requires energy because the reverse process, mixing at constant volume, is spontaneous, being accompanied by an increase in entropy.
- Separations can be preparative or analytical.



#### SEPARATION METHODS

Naturally homogeneous and heterogeneous mixtures are separated by different methods.

At the core of all these methods lies the idea of "creating two phases" and then separating these phases from each other by mechanical techniques.



#### Separation Methods for Heterogeneous Mixtures

Separation of heterogeneous mixtures can be accomplished by physically withdrawing one of the different phases from the other phase

- Solid-solid
- Solid-liquid
- Liquid-liquid

Binary heterogeneous mixtures will be discussed.



# Solid-Solid Heterogeneous Mixtures

A special feature of the solids (**particle size**, **magnetism**, etc.) is utilized in separation processes.



# Solid-Liquid Heterogeneous Mixtures

In chemistry laboratories, the precipitates, which often have very small particle structure as the solid phase, are separated from a liquid.

If an insoluble solid is formed as a result of the addition of a particular chemical (or a second solution) to a solution, then a **solid-liquid heterogeneous mixture** is referred to.

This process is called **precipitation** 

The substance that leaves the medium as small particles is called **precipitate**.



# A Precipitate That Is

- easily filtered and washed free of contaminants;
- of sufficiently low solubility that no significant loss of the analyte occurs during filtration and washing;
- unreactive with constituents of the atmosphere;
- of known chemical composition after it is dried or, if necessary, ignited

