## Sedimentation Coefficient

The terms r,  $\rho_{\rm P,} \rho_{\rm M}$  and  $\eta$  are constant for a given particle in a homogeneous medium, the sedimentation rate, dx/dt, is proportional to  $\omega^2 x$ .

This proportionality is often expressed in terms of the sedimentation coefficient, *S.* 

*S* is simply a measure of the sedimentation velocity per unit of centrifugal force.

$$S_r = (dx/dt)/(\omega^2 x) = \frac{2r^2(\rho_P - \rho_M)}{9\eta}$$



## **Rotor Efficiency**

The time required for a particle to traverse a rotor is known as the pelleting efficiency or k-factor.

The *k*- or clearing factor;

- is calculated at the maximum rated rotor speed
- is a function of rotor design
- is a constant for a given rotor.
- provides a convenient means of determining the minimum residence time required to pellet a particle in a given rotor.
- are useful for comparing sedimentation times for different rotors.



## Types of Centrifugal Separations

- One approach to classify centrifugal separations is according to the phase of the medium and the phase of the material to be purified.
- Gas-phase separations are very important in certain applications, particularly uranium isotope enrichment, but are highly specialized and not widely used.
- Liquid-liquid and even liquid-solid separations are common.



- It may also be classified according to the method by which purified fractions are recovered. Three modes are used:
  - Batch mode
  - Semi-batch mode
  - Continuous mode



## **Types of Centrifugal Separations**

- Differential sedimentation
- Density gradient
  - Rate-zonal
  - Isopycnic
- Analytical centrifugation
- Continuous centrifugation
- Filtration

