

# Linear process dynamics [1-5]

## References:

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## Thermometers in liquid

Unsteady state: 
$$h A T_b - h A T - 0 = m C_p \frac{dT}{dt} \quad (1)$$

Steady state : 
$$h A T_{b,s} - h A T_s = 0 \quad (2)$$

Substracting Eq. (2) from Eq. (1);

$$h A (T_b - T_{b,s}) - h A (T - T_s) = m C_p \frac{d(T - T_s)}{dt}$$

$$T_b - T_{b,s} = T_b' \quad , \quad T - T_s = T'$$

$$h A T_b' - h A T' = m C_p \frac{dT'}{dt}$$

$$h A (T_b' - T') = m C_p \frac{dT'}{dt}$$

$$T_b' - T' = \frac{m C_p}{h A} \frac{dT'}{dt} \quad \tau = \frac{m C_p}{h A}$$

$$\tau \frac{dT'}{dt} + T' = T_b'$$

Taking the Laplace transform of both sides of the equation, we get;

$$\tau [s T'(s) - T'(0)] + T'(s) = T_b'(s)$$

$$T'(0) = T(0) - T_s = 0$$

$$\tau s T'(s) + T'(s) = T_b'(s)$$

$$\frac{T'(s)}{T_b'(s)} = \frac{1}{\tau s + 1}$$

$$T_b'(t) = (80 - 30)u(t)$$

$$T_b'(t) = 50u(t) \rightarrow T_b'(s) = \frac{50}{s}$$

$$T'(s) = T_b'(s) \frac{1}{\tau s + 1}$$

$$T'(s) = \frac{50}{s} \frac{1}{\tau s + 1} = \frac{50/\tau}{s(s + 1/\tau)} = \frac{A}{s} + \frac{B}{s + (1/\tau)}$$

$$A = \left[ \frac{(50/\tau)s}{s(s + (1/\tau))} \right]_{s=0} = 50 \quad , \quad B = \left[ \frac{(50/\tau)(s + (1/\tau))}{s(s + (1/\tau))} \right]_{s=-1/\tau} = -50$$

$$T'(s) = \frac{50/\tau}{s(s + (1/\tau))} = \frac{50}{s} - \frac{50}{s + (1/\tau)}$$

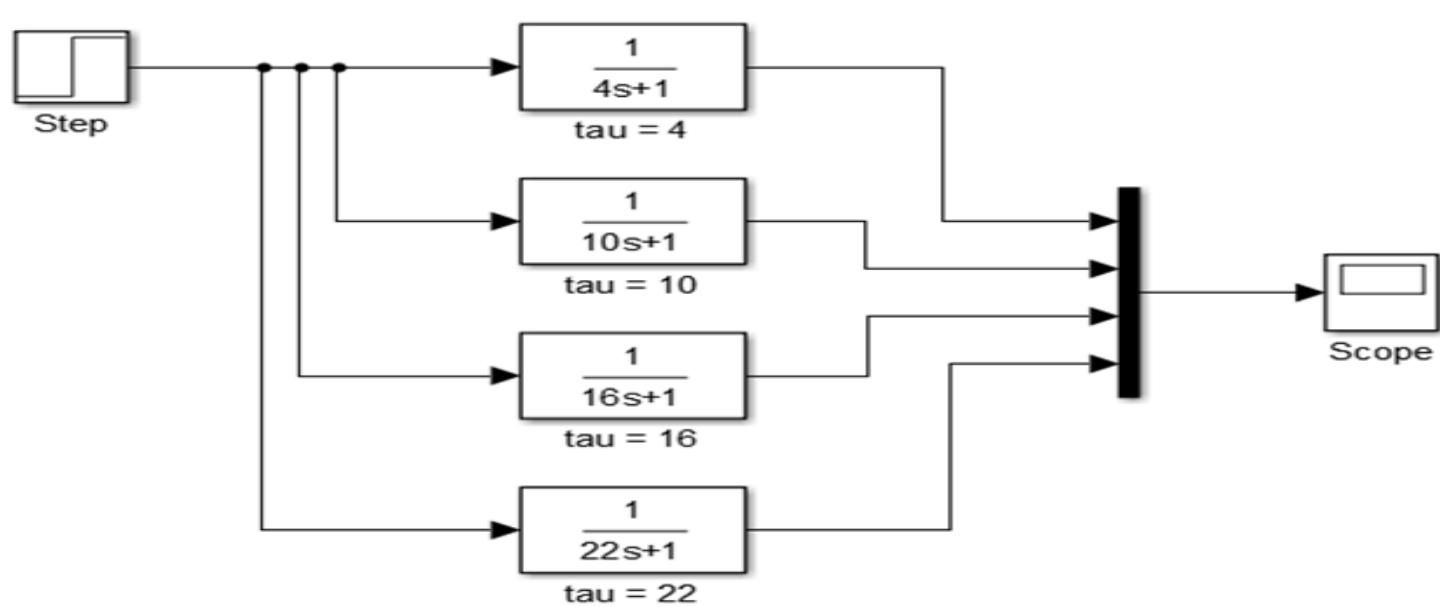
$$T'(t) = 50(1 - e^{-t/\tau}) u(t)$$

$$T'(t) = T(t) - T_s = T(t) - 30$$

$$T(t) = 30 + T'(t) = 30 + 50(1 - e^{-t/\tau}) u(t)$$

$$t \rightarrow \infty \quad T(\infty) = 30 + 50(1 - e^{-t/\tau}) = 80^\circ C$$

Simulink model:

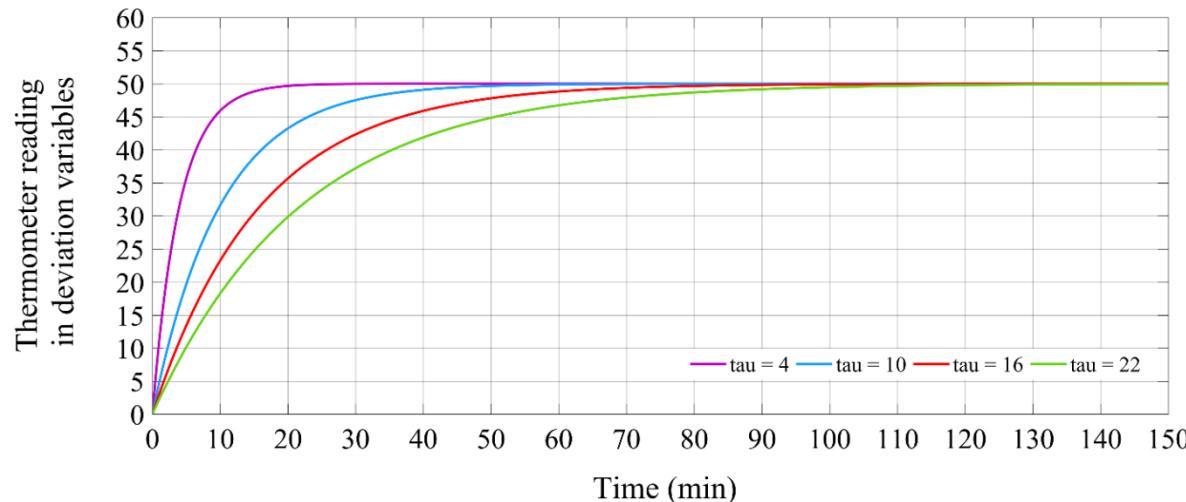


## Simulink plot:

As can be seen from the figure;  $t \rightarrow \infty$   $T'(\infty) = 50(1 - e^{-\infty/\tau}) u(t) = 50^\circ C$

$$T(t) = 30 + T'(t)$$

$$t \rightarrow \infty \quad T(\infty) = 30 + 50 = 80^\circ C$$



According to the results when  $\tau$  increases, response of the system gets slower.

The first order reaction occurs in two noninteracting reactors connected in series

Assumptions:

F : Volumetric flow rate

$\rho_{\text{mixture}}$  : constant

$T_{\text{mixture}}$  : constant

$V_{\text{reactor}}$  : constant ( $V_1 = V_2$ )

m [=] mol A/min

$C_{A0}$  [=] mol A/m<sup>3</sup>

$C_{A2}$  [=] mol A/m<sup>3</sup>

( $m/\rho_A \ll F$ )

**•Reactor 1:**

Unsteady state

$$V \frac{dC_{A1}}{dt} = F C_{A0} - \left( F + \frac{m}{\rho_A} \right) C_{A1} - k_1 C_{A1} V + m$$

$$F + \frac{m}{\rho_A} \cong F$$

$$V \frac{dC_{A1}}{dt} + (F + k_1 V) C_{A1} = F C_{A0} + m$$

**Steady state**

$$0 = F C_{Ao}^o - \left( F + \frac{m^o}{\rho_A} \right) C_{A1}^o - k_1 C_{A1} V + m^o$$

$$(F + k_1 V) C_{A1}^o = F C_{Ao}^o + m^o$$

**Unsteady-Steady State**

$$V \frac{dC_{A1}}{dt} + (F + k_1 V) C_{A1} - (F + k_1 V) C_{A1}^o = F C_{Ao} - F C_{Ao}^o + m - m^o$$

$$V \frac{d(C_{A1} - C_{A1}^o)}{dt} + (F + k_1 V)(C_{A1} - C_{A1}^o) = F(C_{Ao} - C_{Ao}^o) + (m - m^o)$$

$$C_{A1} - C_{A1}^o = C_{A1} \quad ; \quad C_{Ao} - C_{Ao}^o = C_{Ao} \quad ; \quad m - m^o = M$$

$$V \frac{dC_{A1}}{dt} + (F + k_1 V) C_{A1} = F C_{Ao} + M$$

Dividing the equation by  $(F + k_1 V)$ :

$$\frac{V}{F + k_1 V} \frac{dC_{A1}}{dt} + C_{A1} = \frac{F}{F + k_1 V} C_{Ao} + \frac{1}{F + k_1 V} M$$

$$\tau_1 \frac{dC_{A1}}{dt} + C_{A1} = \frac{1}{1 + k_1 \frac{V}{F}} C_{Ao} + \frac{1}{F \left( 1 + k_1 \frac{V}{F} \right)} M$$

Taking the Laplace transform;

$$\tau_1 [sC_{A1}(s) - C_{A1}(0)] + C_{A1}(s) = \frac{1}{1 + k_1 \frac{V}{F}} C_{Ao}(s) + \frac{1}{F \left(1 + k_1 \frac{V}{F}\right)} M(s)$$

$$[\tau_1 s + 1] C_{A1}(s) = \frac{1}{1 + k_1 \frac{V}{F}} C_{Ao}(s) + \frac{1}{F \left(1 + k_1 \frac{V}{F}\right)} M(s)$$

$$C_{A1}(s) = \frac{1/\left(1 + k_1 \frac{V}{F}\right)}{\tau_1 s + 1} C_{Ao}(s) + \frac{1/\left(F \left(1 + k_1 \frac{V}{F}\right)\right)}{\tau_1 s + 1} M(s)$$

## Reactor 2:

**Unsteady state**  $V \frac{dC_{A2}}{dt} = F C_{A1} - F C_{A2} - k_2 C_{A2} V$

$$V \frac{dC_{A2}}{dt} = F (C_{A1} - C_{A2}) - k_2 C_{A2} V$$

**Steady state**  $0 = F (C_{A1}^o - C_{A2}^o) - k_2 C_{A2}^o V$

## Unsteady – Steady state

$$V \frac{d(C_{A2} - C_{A2}^o)}{dt} = F [(C_{A1} - C_{A1}^o) - (C_{A2} - C_{A2}^o)] - k_2 V (C_{A2} - C_{A2}^o)$$

$$C_{A1} - C_{A1}^o = C_{A1} \quad ; \quad C_{A2} - C_{A2}^o = C_{A2}$$

$$V \frac{dC_{A2}}{dt} = F (C_{A1} - C_{A2}) - k_2 C_{A2} V$$

$$V \frac{dC_{A2}}{dt} = F C_{A1} - F C_{A2} - k_2 C_{A2} V$$

$$V \frac{dC_{A2}}{dt} + (F + k_2 V) C_{A2} = F C_{A1}$$

Dividing the equation by (F+k<sub>2</sub>V);

$$\frac{V}{F + k_2 V} \frac{dC_{A2}}{dt} + C_{A2} = \frac{F}{F + k_2 V} C_{A1}$$

$$\tau_2 \frac{dC_{A2}}{dt} + C_{A2} = \frac{1}{1 + k_2 \frac{V}{F}} C_{A1}$$

Taking the Laplace transform;

$$\tau_2 [sC_{A2}(s) - C_{A2}(0)] + C_{A2}(s) = \frac{1}{1 + k_2 \frac{V}{F}} C_{A1}(s)$$

$$[\tau_2 s + 1] C_{A2}(s) = \frac{1}{1 + k_2 \frac{V}{F}} C_{A1}(s)$$

$$C_{A2}(s) = \frac{1 / \left(1 + k_2 \frac{V}{F}\right)}{\tau_2 s + 1} C_{A1}(s)$$

Substituting  $C_{A1}(s)$  we obtain;

$$C_{A2}(s) = \frac{1/(1+k_2 \frac{V}{F})}{\tau_2 s + 1} \left( \frac{1/(1+k_1 \frac{V}{F})}{\tau_1 s + 1} C_{Ao}(s) + \frac{1/(F(1+k_1 \frac{V}{F}))}{\tau_1 s + 1} M(s) \right)$$

### Noninteracting systems (Systems with no internal interacting )

Here, the second system cannot affect the first system while the first one affects the second system.

The two interacting tanks are connected in series. The cross-sectional areas and the resistances of the tanks are  $A_1=A_2=2$  and  $R_1=R_2=1$



$$R_1 = R_2 = R = 1$$

$$A_1 = A_2 = A = 2$$

$$\text{Tank 1: } q - q_1 = A_1 \frac{dh_1}{dt}$$

$$q_1 = \frac{1}{R_1} (h_1 - h_2)$$

$$\text{Tank 2: } q_1 - q_2 = A_2 \frac{dh_2}{dt}$$

$$q_2 = \frac{h_2}{R_2}$$

$$\text{Steady state: } q_s - q_{1s} = 0$$

$$q_{1s} - q_{2s} = 0$$

$$\text{Tank 1: } Q - Q_1 = A_1 \frac{dH_1}{dt}$$

$$\text{Valve 1: } Q_1 = \frac{H_1 - H_2}{R_1}$$

$$\text{Tank 2: } Q_1 - Q_2 = A_2 \frac{dH_2}{dt}$$

$$\text{Valve 2: } Q_2 = \frac{H_2}{R_2}$$

$$\text{Tank 1: } Q(s) - Q_1(s) = A_1 s H_1(s)$$

$$\text{Tank 2: } Q_1(s) - Q_2(s) = A_2 s H_2(s)$$

$$\text{Valve 1: } R_1 Q_1(s) = H_1(s) - H_2(s)$$

$$\text{Valve 2: } R_2 Q_2(s) = H_2(s)$$

$$\text{Tank 1: } Q(s) - \frac{H_1(s)}{R_1} + \frac{H_2(s)}{R_1} = A_1 s H_1(s)$$

$$\text{Tank 2: } \frac{H_1(s)}{R_1} - \frac{H_2(s)}{R_1} - \frac{H_2(s)}{R_2} = A_2 s H_2(s)$$

$$\text{From Tank 1: } R_1 Q(s) - H_1(s) + H_2(s) = R_1 A_1 s H_1(s)$$

$$R_1 Q(s) + H_2(s) = (R_1 A_1 s + 1) H_1(s)$$

$$H_1(s) = \frac{R_1 Q(s) + H_2(s)}{R_1 A_1 s + 1}$$

$$\text{From Tank 2: } \frac{H_1(s)}{R_1} = \frac{H_2(s)}{R_1} + \frac{H_2(s)}{R_2} + A_2 s H_2(s)$$

$$\frac{H_1(s)}{R_1} = H_2(s) \left[ \frac{1}{R_1} + \frac{1}{R_2} + A_2 s \right]$$

$$\frac{Q(s) + (\frac{H_2(s)}{R_1})}{R_1 A_1 s + 1} = H_2(s) \left[ \frac{1}{R_1} + \frac{1}{R_2} + A_2 s \right]$$

$$\tau_1 = R_1 A_1 \quad \tau_2 = R_2 A_2$$

$$\frac{Q(s)}{\tau_1 s + 1} = H_2(s) \left[ \frac{-1}{R_1 \tau_1 s + R_1} + A_2 s + \frac{1}{R_1} + \frac{1}{R_2} \right]$$

$$\frac{Q(s)}{H_2(s)} = H_2(s) \left[ -\frac{1}{R_1} + A_2 \tau_1 s^2 + A_2 s + \frac{\tau_1 s + 1}{R_1} + \frac{\tau_1 s + 1}{R_2} \right]$$

$$G(s) = \frac{H_2(s)}{Q(s)} = \frac{R_1 R_2}{-R_2 + R_1 R_2 A_2 \tau_1 s^2 + R_1 R_2 A_2 s + R_2 \tau_1 s + R_2 + R_1 \tau_1 s + R_1}$$

$$G(s) = \frac{H_2(s)}{Q(s)} = \frac{R_2}{\tau_2 \tau_1 s^2 + \tau_2 s + \tau_1 s + R_2 A_1 s + 1}$$

$$\tau_1 = R_1 A_1 = 1 * 2 = 2 \quad \tau_2 = R_2 A_2 = 1 * 2 = 2$$

$$G(s) = \frac{H_2(s)/R_2}{Q(s)} = \frac{Q_2(s)}{Q(s)} = \frac{1}{2 * 2 * s^2 + 2s + 2s + 1 * 2 * s + 1} = \frac{1}{4s^2 + 6s + 1}$$

$$\Delta = b^2 - 4ac = 6^2 - 4 * 4 * 1 = 20$$

$$s_{1,2} = \frac{-b \mp \sqrt{\Delta}}{2a} = \frac{-6 \mp \sqrt{20}}{2 * 4} \quad s_1 = -1.30 \quad s_2 = -0.19$$

$$\frac{Q_2(s)}{Q(s)} = \frac{1}{4s^2 + 6s + 1} = \frac{0.25}{s^2 + 1.5s + 0.25}$$

$$Q_2(s) = \frac{1}{s} \frac{1}{4s^2 + 6s + 1} = \frac{1}{s} \frac{0.25}{s^2 + 1.5s + 0.25}$$

$$\frac{0.25}{s(s^2 + 1.5s + 0.25)} = \frac{A}{s} + \frac{B}{(s + 1.30)} + \frac{C}{(s + 0.19)}$$

To obtain A, multiply equation by s and set s = 0

$$s \frac{0.25}{s(s + 1.30)(s + 0.19)} = s \frac{A}{s} + s \frac{B}{(s + 1.30)} + s \frac{C}{(s + 0.19)}$$

$$A = 1$$

To obtain B, multiply equation by (s + 1.30) and set s = -1.30

$$(s + 1.30) \frac{0.25}{(s + 1.30)(s + 0.19)} = (s + 1.30) \frac{A}{(s + 1.30)} + (s + 1.30) \frac{B}{(s + 0.19)}$$

$$B = -0.225$$

To obtain C, multiply equation by (s + 0.19) and set s = -0.19

$$(s + 0.19) \frac{0.25}{(s + 1.30)(s + 0.19)} = (s + 0.19) \frac{A}{(s + 1.30)} + (s + 0.19) \frac{B}{(s + 0.19)}$$

$$C = 0.225$$

$$Q_2(s) = \frac{1}{s} - \frac{0.225}{(s + 1.30)} + \frac{0.225}{(s + 0.19)}$$

$$Q_2(t) = 1 - 0.225e^{-1.30t} + 0.225e^{-0.19t}$$