# FDE 418 FOOD QUALITY CONTROL LESSON-3 Prof. Dr. Kezban Candoğan

E-mail: <u>candogan@eng.ankara.edu.tr</u>, <u>kcandog@hotmail.com</u>

Phone: 2033300 (3647 ext.)

### Management tools to implement a standard of food safety

- Written and oral communication
- Authority to personnel
- End-of-year evaluation
- Audits

If these tools are applied consistently, the food industry will improve the level of food safety

Budgeting resources

## **Certifying in the Food Industry**

- The expectations on the food industry from consumers and authorities have increased over the past years
- The use of international standards regarding quality supervision by manufactures

## **Certifying in the Food Industry**

✓ The the main advantage of certifying a food production is the competitive advantages

✓ Other suppliers may not apply a quality management system

✓ Retailers often look for suppliers with certificates



## **Certifying in the Food Industry-Benefits**

✓ The certification also enables the supplier

✓ to create and control a management system capable of helping the business

 to better meet the food quality and safety requirements as well as the legal compliance

### Food Safety Management System Audits

- An audit: an in-depth inspection of the food producer and their facilities where they are inspected against the requirements of the food hygiene regulations or a standard
- *Purpose:* to verify that the food producer have developed, documented and implemented a food safety management system
- The audit can be planned or unplanned, but it is always performed in accordance with a written procedure and well documented

### Food Safety Management System Audits

- ✓ *Auditor:* The person performing the audit
- The main responsibility for the auditor: to verify the effectiveness of the food safety program in use
- Frequency of the audit: related to the size and nature as well as the risk, which the products may possess to public health

### **Types of Food Safety Management System Audits**

- First party audit: carried out by the company itself, as an internal audit where the staff verifies their own system
- ✓ Second party audit: a government agency is responsible
- The third party audit: performed by an independent organization that is not involved in the company in any way



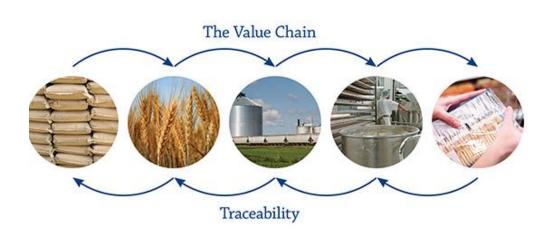
- To ensure food safety and to enable corrective actions when risks occur in the production, it is mandatory for food distributing companies to implement a traceability system for their products
- ✓ Definition of traceability in the regulation (EC) 178/2002 (Article 3, paragraph 15):
  - "The ability to reconstruct and follow a food, feed, a food-producing animal or substance intended to be, or to join a food or feed, through all stages of production, processing and distribution"



- ✓ To know the origin of their raw material and to keep records of it
- ✓ A well planned traceability plan;

✓ lower costs for recall of hazardous products and minimizes disposal

✓ Increase credibility to customers✓ Ensure the safety of the consumer



#### connect producers and consumers





✓ Traceability --- forwards and backwards in food production

Performing traceability forward in the food production:

✓ Performing traceability backward in the food production:

✓ Trace the products at least one step forward and one step backward in the food chain





#### Why do we need an effective traceability system?

- ✓ More customer-oriented industrial applications
- ✓ Faster response times to deal with food scandals and incidents
- ✓ To guarantee that the food is authentic, safe, and of good quality
  - assurance of food safety

#### assurance of food quality





- ✓ GAP = Good Agricultural Practices
- ✓ GHP = Good Handling Practices
- A comprehensive system for reducing foodborne illnesses spread primarily by microorganisms
- ✓ Quality Assurance

GAP covers on-farm production and harvesting practices
GHP covers packing, storage, and the distribution of crops



- GMP (good manufacturing practice)-- the technical aspects of the production process
- ✓ GHP (good hygiene practice)-- the hygiene aspects in food production
- ✓ GMP and GHP--- general and basic principles for producing food in hygienic way
- Prerequisite programs needed to be implemented prior to introducing a HACCP plan
- Using only GHP is not enough for production of high-risk food such as food of animal origin