

FDE 418
FOOD QUALITY CONTROL
LESSON-13

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Hazard and Risk

HAZARD: Biological, chemical or physical agent, capable of causing harm

RISK: Probability of harm combined with seriousness of outcome

Is there any risk?



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Risk analysis

- ✓ **Risk analysis** is defined for the purposes of the Codex Alimentarius Commission as;
- ✓ *"A process consisting of three components: risk management, risk assessment and risk communication"* (WHO, 2010)



Structure of Risk Analysis



The FAO/WHO Food Safety Risk Analysis

- ✓ A guide for national food safety authorities- based on the risk analysis principles adopted by Codex
- ✓ Aims to help food safety control authorities understand and apply risk analysis in food control
- ✓ The purpose is: to improve consumer protection and trade outcomes both nationally and globally

Quality Changes in Foods

Reactions in foods affecting quality

- ✓ Quality indicators are not constant: the quality of a food changes over time
- ✓ The most important quality-related changes are:
 - ✓ ***Chemical reactions:***
 - ✓ ***Microbial reactions:***
 - ✓ ***Biochemical reactions***
 - ✓ ***Physical reactions***

Measurable food quality factors

- ✓ Microbial counts and types
- ✓ Nutrient content
- ✓ Color & appearance
- ✓ Moisture content
- ✓ Physical shape/size
- ✓ Mechanical properties
- ✓ Flavor panel scores
- ✓ Toxicant level (chemical risk)
- ✓ DAL (e.g. insect fragments)

Shelf-life of Foods

Definition of shelf-life of foods

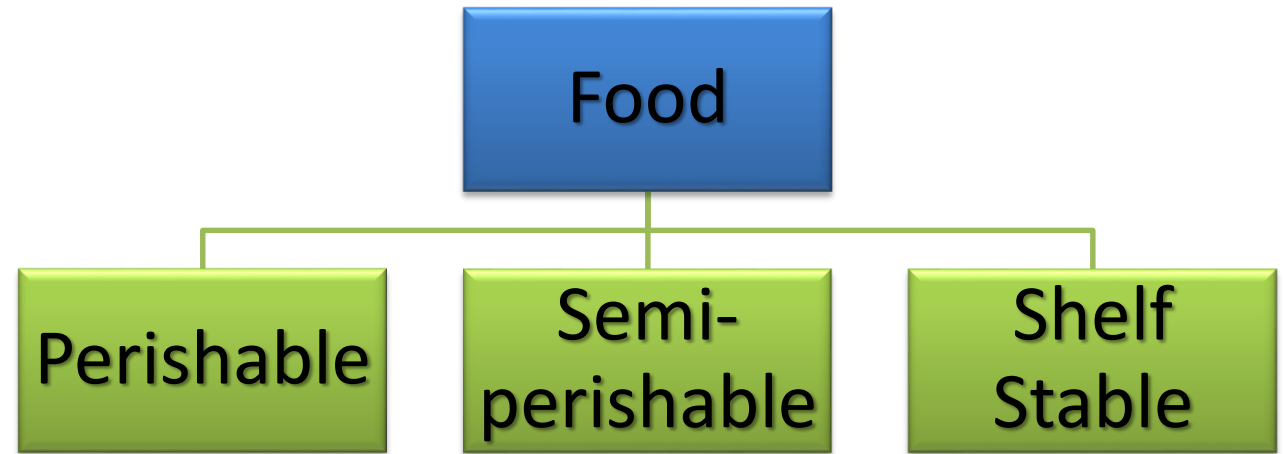
- ✓ The period the food will retain an acceptable level of eating quality from a safety and organoleptic point of view under specific storage, processing and packaging conditions
- ✓ Depends on four main factors;
 - ✓ Formulation
 - ✓ Processing
 - ✓ Packaging
 - ✓ Storage and distribution

Classification of foods based on shelf-life

- ✓ **Perishable foods (properly stored):** have under 14 days of shelf-life
- ✓ **Semi-perishable foods:** have a shelf-life of up to 6 months
- ✓ **Shelf stable foods (non-perishable):** last over 6 months and as long as 3 years under proper storage conditions

Factors affecting shelf-life of foods

- ✓ Composition
 - Water
 - Fat
 - Protein
 - Carbohydrate
 - Other components



- ✓ Storage Conditions
 - Humidity
 - Air
 - Light
 - Temperature

Nutrient loss, Off-colors,
Off-flavors, Microbial spoilage

Shelf-life tests in foods

- ✓ Types of tests to measure the progress of shelf-life:
 - ✓ **Microbiological examination, including challenge testing**
 - ✓ **Chemical analysis**
 - ✓ **Physical testing, measurement and analysis such as rheological measurements, microscopical examination and so on**
 - ✓ **Sensory evaluation**
- ✓ These test can be used individually or in combination