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10. Heating and cooling of fluids in forced convection outside tubes :

Cross-flow over a cylinder

$$\begin{split} T_{\infty} &= 30 \text{ °C}, \ \ T_w = 324 \text{ °C} \\ T_f &= \frac{T_w + T_{\infty}}{2} = \frac{324 + 30}{2} = 177 \text{ °C} = 450 \text{ K} \\ \text{Physical properties of air at 450 K (Table 5)} &: \ \rho = 0.7833 \text{ kg/m}^3 \\ \mu &= 2.484 \times 10^{-5} \text{ kg/ms} \\ \text{k} &= 0.03707 \text{ W/m} \text{ °C} \\ \text{Pr} &= 0.683 \end{split}$$

$$\begin{split} &\frac{hD}{k} = c \left(\frac{D_o V_{\infty} \rho_f}{\mu_f}\right)^n \Pr^{1/3} \\ &\text{Re}_f = \frac{D_o V_{\infty} \rho_f}{\mu_f} = \frac{3 \times 10^{-3} \text{m} \times 6 \text{ m/s} \times 0.7833 \text{ kg/m}^3}{2.484 \times 10^{-5} \text{ kg/ms}} = 567 \\ &\text{Re}_f = 567 \text{ (range 40 - 4000)} \quad \text{c} = 0.683 \text{ n} = 0.466 \text{ (from Table 12)} \\ &\frac{h \times 3 \times 10^{-3} \text{m}}{0.03707 \text{ W/m}^\circ \text{C}} = 0.683 (567)^{0.466} (0.683)^{1/3} = 11.54 \rightarrow \text{h} = 142.66 \frac{\text{W}}{\text{m}^2 \circ \text{C}} \\ &\text{q} = \text{h} * \text{A} * (\text{T}_w - \text{T}_{\infty}) \\ &\text{q} = \text{h} * \pi \text{ D} \text{ L} * (\text{T}_w - \text{T}_{\infty}) \\ &\frac{q}{\text{L}} = \text{h} * \pi \text{ D} * (\text{T}_w - \text{T}_{\infty}) = 142.66 \frac{\text{W}}{\text{m}^2 \circ \text{C}} * \pi * 3 \times 10^{-3} \text{m} * (324 - 30)^\circ \text{C} \\ &\frac{q}{\text{L}} = 395.3 \frac{\text{W}}{\text{m}} \end{split}$$

Example:

An in-line arrangement cross flow heat exchanger is set up 6 rows parallel to the flow and 4 rows normal to the flow. L = 15.24 m D= 0.0064 m and Sn=Sp=0.0192 m. Tw= 93.3 °C. Atmospheric air, velocity of 4.57 m/s, is heated in the system

$$\begin{split} \overline{T} &= 21.1^{\circ}\text{C} \\ T_f &= \frac{T_w + \overline{T}}{2} = \frac{93.3 + 21.1}{2} = 57.2^{\circ}\text{C} = 330.2 \text{ K} \\ \text{The properties of air at } 330.2 \text{ K by interpolation:} \\ \rho_f &= 1.0656 \text{ kg/m}^3 \\ \mu_f &= 1.9844 \text{ x } 10^{-5} \text{ kg/m. s} \\ k_f &= 0.02853 \text{ W/m. °C} \\ C_p &= 1.0077 \text{ kj/kg. °C} \\ \text{Pr} &= 0.701 \\ \vartheta_{max} &= \vartheta_\infty \frac{S_n}{S_n - D} = 4.57 \frac{0.0192}{0.0192 - 0.0064} = 6.86 \text{ m/s} \\ \text{Re} &= \frac{D\vartheta_{max}\rho}{\mu} = \frac{0.0064 \text{ x } 6.86 \text{ x } 1.0656}{1.9844 \text{ x } 10^{-5}} = 2357.6 \\ \text{Nu} &= c \left(\frac{D\vartheta_{max}\rho}{\mu}\right)^n \text{Pr}^{1/3} \end{split}$$

The constants (c and n) are obtained from Table 13, using

$$\frac{S_p}{D} = \frac{S_n}{D} = \frac{0.0192}{0.0064} = 3$$

c = 0.317
n = 0.608
$$\frac{h \ge 0.0064}{0.02853} = 0.317 \ge (2357.6)^{0.608} \ge (0.701)^{\frac{1}{3}}$$

 $h = 141 \text{ W/m}^{2} \text{°C}$

This h is for ten rows. There are only 6 rows in this system. This value must be multiplied by the factor 0.94, as determined from Table 14.

$$h = 141 \times 0.94 = 132.54 \text{ W/m}^{2} \text{°C}$$

$$A = \pi DL \times N = \pi \times 0.0064 \times 15.24 \times 24 = 7.354 \text{ m}^{2}$$

$$q = hA(T_{w} - \overline{T}) = 132.54 \times 7.354 \times 72.2 = 70373.3 \text{ W}$$