
FDE404 PROCESS CONTROL

#	Book name	Author	Publisher	Year
1	Computerized Control Systems in the food Industry (Food Science and Technology)	Mittal G.S.	Marcel Dekker	1997
2	Food Processing Handbook	Brennan J.G. ve Grandison A.S.	Wiley-VCH	2006
3	Automatic Control for Food Processing Systems	Moreira R.G.	Aspen Publishers	2001
4	Automatic Control of food Manufacturing	McFarlane I.	Chapman&Hall	1995
5	Food Process Engineering and Technology	Berk Z.	Academic Press	2009
6	Process Identification and PID Control	Sung S.W., Jietae Lee, Lee I.B.	John Wiley and Sons	2009
7	Chemical Process Control	Stephanopoulos, G.	Englewood Cliffs	1984
8	Process Dynamics and Control	Seborg, D.E., Edgar, T.F., Mellichamp, D.A	Hoboken	2004
9	Proses Kontrol	Alpbaz M., Hapođlu H, Akay B.	Gazi Kitabevi	2011

Course Outcomes

- ▶ To apply your knowledge of unit operations, mathematical modeling, food science and technology to control processes and equipment in the food industry
- ▶ Become aware of the relationship between process control and product quality in food industry.
- ▶ Gain awareness on the importance of selection and application of process control schemes in the food industry.
- ▶ To apply your knowledge of food science and engineering to optimize processing conditions and control them at their optima.
- ▶ Become aware of importance of process control in the food industry to manufacture products at optimum processing conditions.

Basic principles and Definitions

→ CONTROL ?

What are the common features of these objects?



Tornado



Boeing 777

- Both have non linear ve complex dynamics
- Both carries human to distant places 😊

BUT

- Only one of them can be controlled.

PROCESS CONTROL

Activities involved in ensuring a process is predictable, stable, and consistently operating at the target level of performance with only normal variation.

Importance of Process Control

- ◆ Getting difficult to meet the quality criteria in food industry.
- ◆ Strong competition, tough environmental and safety regulations and fluctuating economic conditions are the key factors in product quality features.



Importance of Process Control

- ◆ Food processes are complex (many inputs/outputs, a lot of important parameters)
- ◆ In the modern era, it is impossible to meet the product quality requirements and environmental and safety regulations without having computerized process control systems.



Main Menu

SHUTDOWN PLANT
 START PLANT

PLANT ONLINE

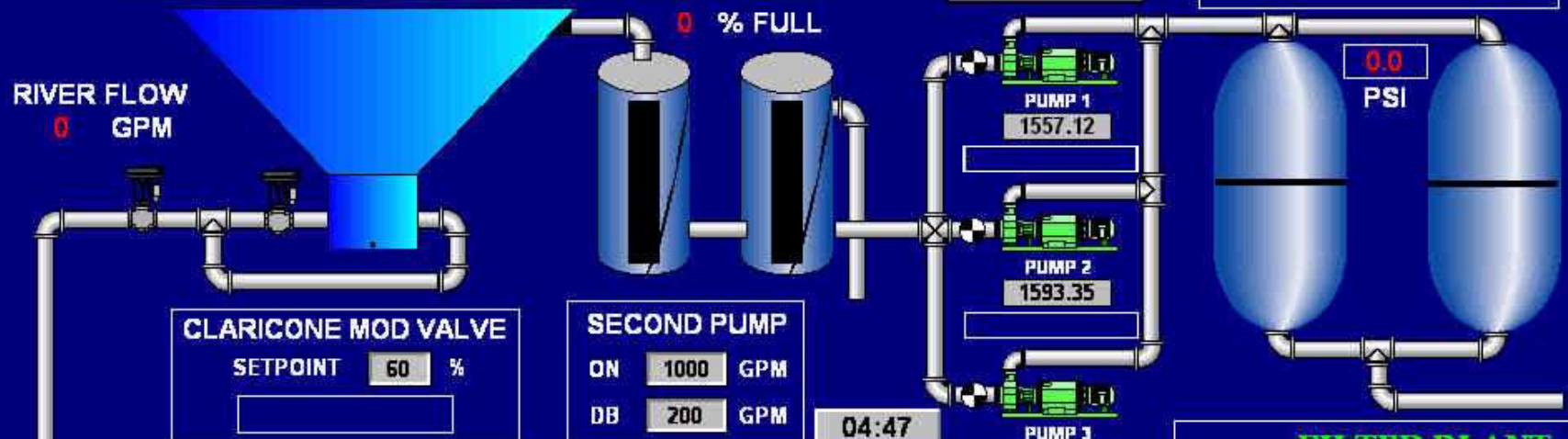
TOTAL FLOW
 227109135 GALLONS

BACKWASH

 SETPOINTS
 PSI Min

CLARICONE
 INFLUENT TURBIDITY 0 NTU
 EFFLUENT TURBIDITY 0.0 NTU
 INFLUENT PH 0.0

FILTER PUMPS



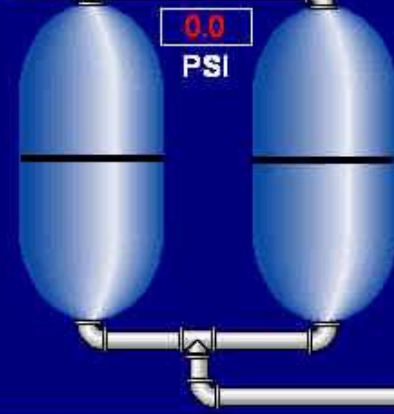
RIVER FLOW
 0 GPM

WET WELLS
 0 % FULL

ALTERNATE

CLARICONE MOD VALVE
 SETPOINT %

SECOND PUMP
 ON GPM
 DB GPM
 04:47



RIVER PUMPS

 PUMP 1
 PUMP 2

BLOWDOWN

 TIMER PRESET

ALUM SETPOINT CONTROL
 OUTPUT %

 MANUAL SETPOINT %

FILTER PLANT
 EFFLUENT TURBIDITY 0.0 NTU
 FILTER PLANT FLOW 0 GPM
 MILL PRESSURE 0.0 PSI
 MILL PH 0.0

FILTER PLANT FLOW CONTROL

 % OPEN GPM

ALTERNATE

A food process operation should meet the following conditions:

- ◆ Safety
- ◆ Food specifications (capacity, quality)
- ◆ Environmental regulations
- ◆ Operation limitations
- ◆ Economy

“Process Control” is a tool to achieve these goals