

# **KM 331 PROSES BENZETİM PROGRAMLARI DERS NOTLARI [1-4]**

## **Kaynaklar**

1. Chemcad User Guide and Tutorial, Chemstations, Inc. Version 6.1.
2. Aspen Technology, Inc., Aspen HYSYS ® Version 7.
3. ChemCad Eğitim Notları , Chemstations, Inc- Houston,TX,USA.
4. A Guide for Getting Started in Aspen HYSYS  
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## DERS3: FLOW SHEET

### Problem Statement:

A stream containing a mixture of several organic compounds is sent to a Divider. The Divider has three product streams. The first product stream is sent to a continuous distillation column with top and bottom products after pumping. The second product stream from the divider is sent to a Gibbs reactor with one product stream. The third product stream from the divider is sent to a tank through a pipe. The outlet streams from the distillation column, reactor and the tank are the final products of this phase of the process.

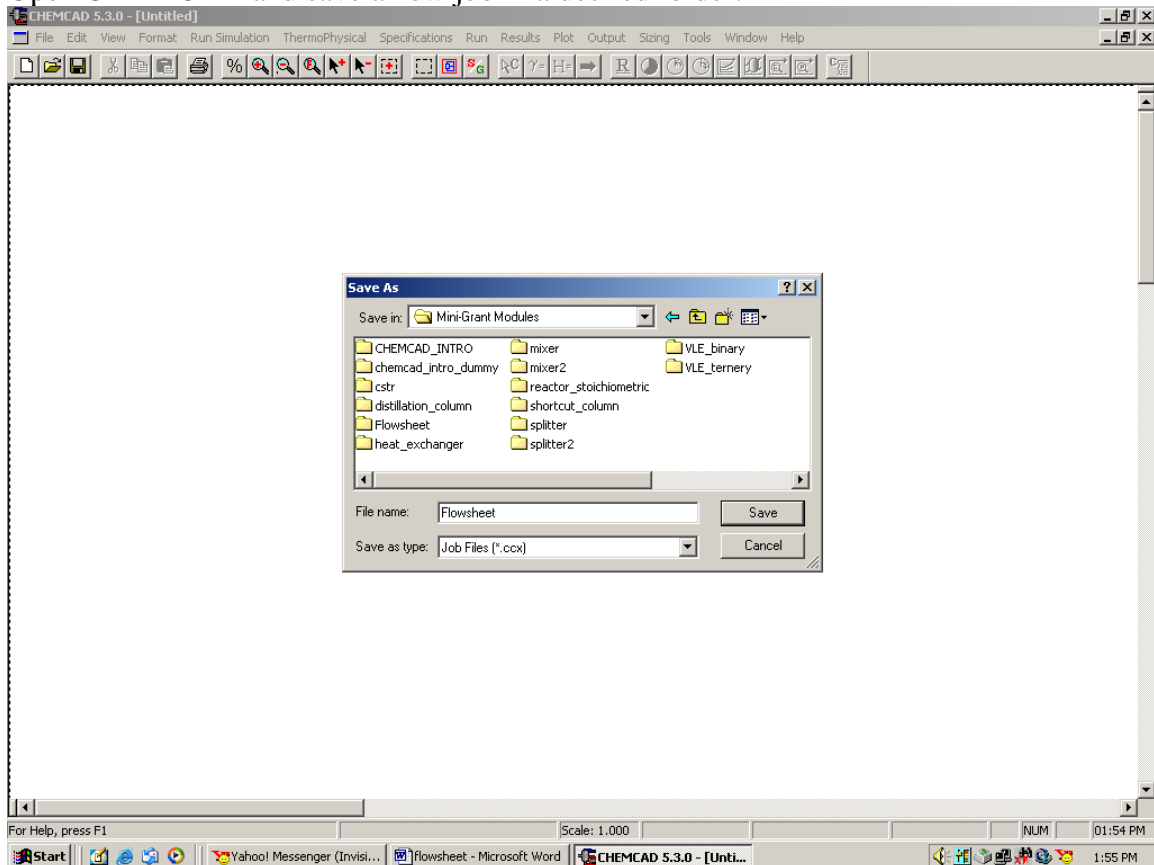
Draw a flowsheet in CHEMCAD corresponding to this process. Use SCDS column for distillation column. Label each unit operation on the flow sheet.

### Procedure:

- Step 1: Creating a new job in CHEMCAD
- Step 2: Collecting all the icons in the workspace
- Step 3: Connecting the icons with stream
- Step 4: Labeling the flowsheet

### Step 1: Creating a new job in CHEMCAD

Open CHEMCAD and save a new job in a desired folder.



## Step 2: Collecting all the icons in the workspace

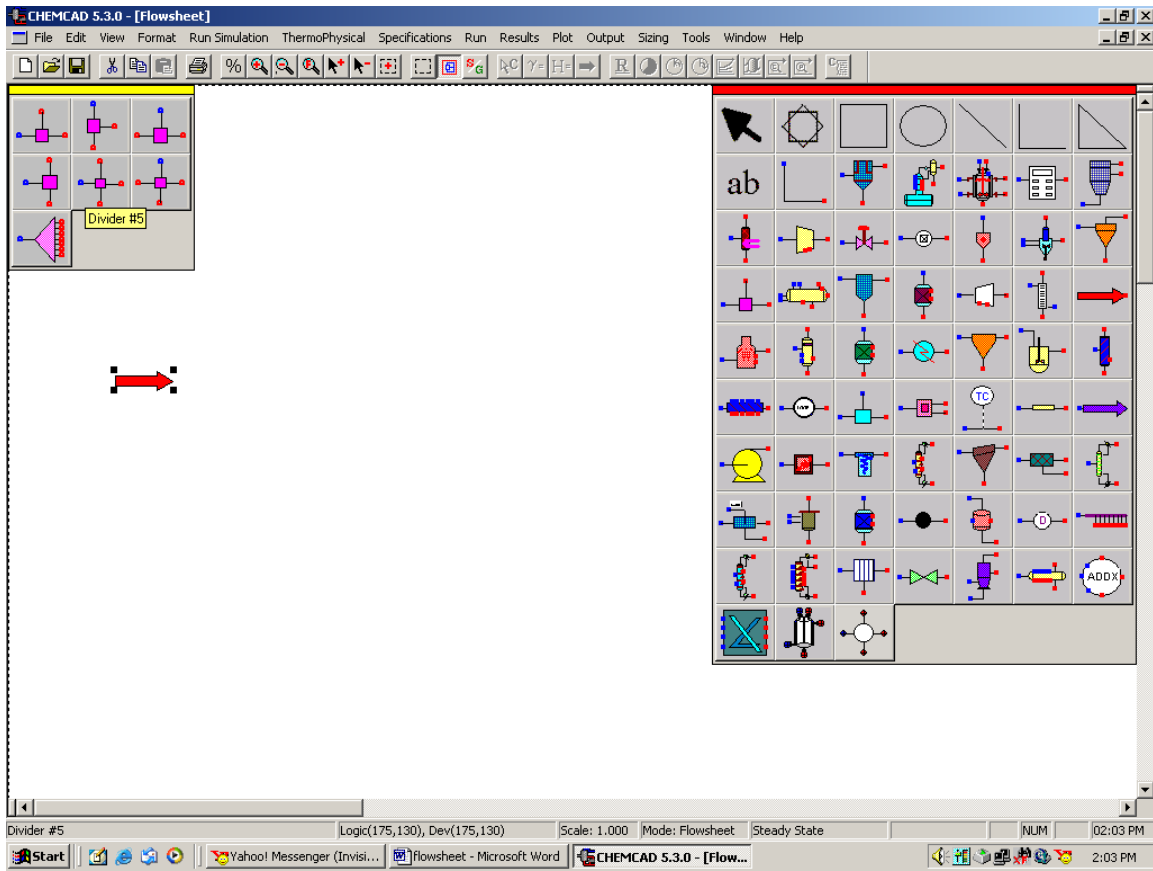
All the icons starting from *Baghouse filter* (found in the second row and third column) are arranged in alphabetical order. The following icons are needed for our flowsheet:

- a. Feed icon (for Divider)
- b. Divider
- c. Pump
- d. SCDS Column
- e. Product (two, for SCDS)
- f. Gibbs reactor
- g. Product (one, for Gibbs reactor)
- h. Pipe simulator
- i. Tank
- j. Product (one, for Tank)

To place an icon in the workspace, click once on that icon in the palette, and when the cursor becomes a tiny square, click it once on the workspace to paste that icon. Select and place all these icons in the workspace.

*Feed*: This is located in the 4<sup>th</sup> row and 7<sup>th</sup> column on the palette.

*Divider*: This is located in the 4<sup>th</sup> row and 1<sup>st</sup> column on the palette. In order to find a divider with one feed stream and three product streams, right click on the *Divider* icon on the palette, and click on *Divider#5*.



*Pump:* This is located in the 7<sup>th</sup> row and 1<sup>st</sup> column on the palette.

*SCDS Column:* This is located in the 7<sup>th</sup> row and 4<sup>th</sup> column on the palette.

*Product:* This is located in the 6<sup>th</sup> row and 7<sup>th</sup> column on the palette.

*Gibbs Reactor:* This is located in the 5<sup>th</sup> row and 3<sup>rd</sup> column on the palette.

*Pipe Simulator:* This is located in the 6<sup>th</sup> row and 6<sup>th</sup> column on the palette.

*Tank:* This is located in the 8<sup>th</sup> row and 5<sup>th</sup> column on the palette.

CHEMCAD 5.3.0 - [Flowsheet]

File Edit View Format Run Simulation ThermoPhysical Specifications Run Results Plot Output Sizing Tools Window Help

The screenshot displays the CHEMCAD 5.3.0 interface. The main workspace contains a process flowsheet with the following components:

- 1:** A square splitter or mixer symbol with four arrows pointing outwards.
- 2:** A yellow circular pump or motor symbol.
- 3:** A tall yellow distillation column with a reboiler at the bottom and a condenser at the top.
- 4:** A green square heat exchanger symbol.
- 5:** A yellow horizontal pipe or stream symbol.
- 6:** A red cylindrical tank or storage vessel.

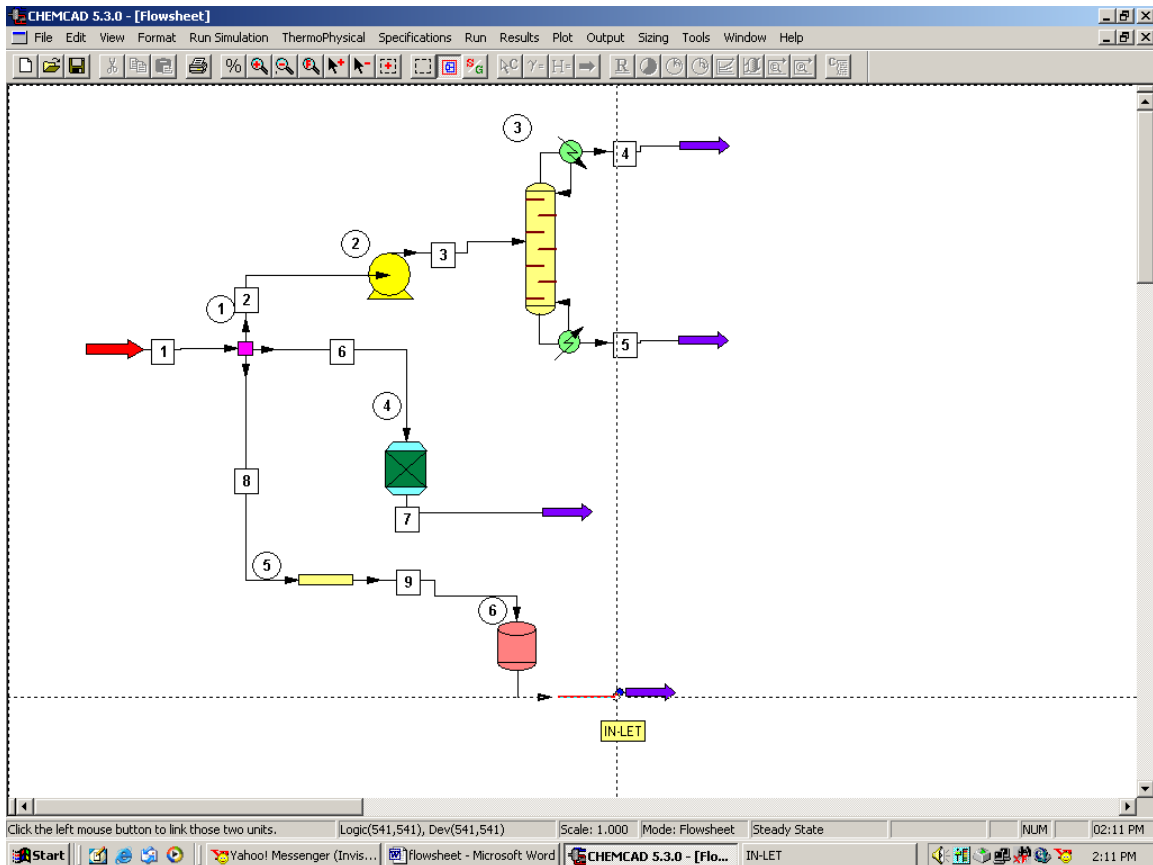
Flow lines connect these components, with a red arrow entering from the left and purple arrows exiting to the right. A toolbar on the right side of the workspace contains various process unit icons for selection.

For Help, press F1 Logic(589,155), Dev(589,155) Scale: 1.000 Mode: Flowsheet Steady State NUM 02:10 PM

Start | Yahoo! Messenger (Invisi... | flowsheet - Microsoft Word | CHEMCAD 5.3.0 - [Flow... | 2:10 PM

### Step 3: Connecting the icons with stream

Click once on *stream* located in the 2<sup>nd</sup> row and 2<sup>nd</sup> column on the palette. The cursor then becomes a +. Click once on the inlet of the first *feed* in front of the *Divider* and then drag the stream to the inlet of the *Divider* to complete drawing the stream. Similarly join all the icons. The following figure depicts the flow sheet while connecting outlet of the *Tank* to the final *Product*.



### Step 4: Labeling the flow sheet

Select *Text* icon located in the second row and second column and type in the names of each unit operation. One can go to the *Format* menu and select *Font* to change the font style and size as desired. The following final flow sheet is obtained after the labeling is complete.

EXAMPLE FLOW SHEET

