

# Stability analysis [1-5]

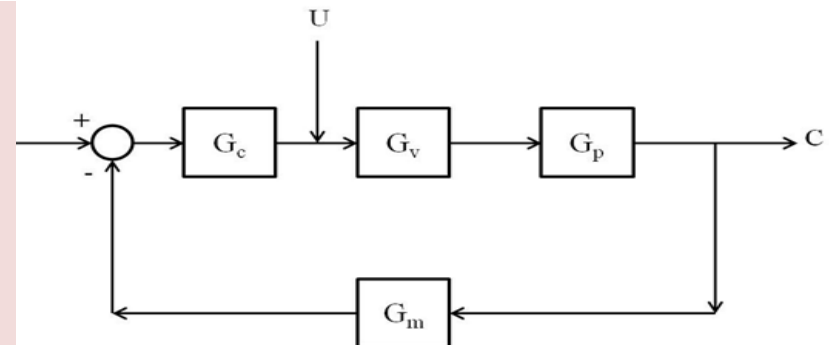
## References:

1. Coughanowr D., LeBlanc S., 2009, Process Systems Analysis and Control, McGraw-Hill ISBN: 978-007 339 7894
2. Bequette B.W., 2008, Process Control Modelling; Design and Simulation, Prentice-Hall, ISBN: 013-353640-8
3. Seborg D.E., Mellichamp D. A., Edgar T.F, Doyle F.J., 2011, Process Dynamics and Control , John Wiley and Sons ISBN: 978-0-470-64610-6
4. Seborg D.E., Mellichamp D. A., Edgar T.F, Doyle F.J., ÇEVİRENLER: Tapan N.A., Erdoğan S. 3. baskıdan çeviriden 1.basım, 2012, Proses Dinamiği ve Kontrolü, Nobel Akademik Yayıncılık ISBN: 978-605-133-298-7
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instability by using Routh array.

Open loop transfer function:

$$G = G_p G_c G_m G_v = \frac{K_c}{(s+1)^2(s+2)(s+3)}$$



Characteristic equation:

$$1 + G = 0$$

$$1 + \frac{K_C}{s^4 + 7s^3 + 17s^2 + 17s + 6} = 0$$

$$s^4 + 7s^3 + 17s^2 + 17s + (6 + K_C) = 0$$

Routh array:

Row			
1	1	17	$6 + K_C$
2	7	17	
3	$b_1$	$b_2$	
4	$c_1$		
5	$d_1$		

$$b_1 = \frac{a_1 a_2 - a_0 a_3}{a_1} = \frac{7 * 17 - 1 * 17}{7} = 14.57$$

$$b_2 = \frac{a_1 a_4 - a_0 a_5}{a_1} = \frac{7 * (6 + K_c) - 0}{7} = (6 + K_c)$$

$$c_1 = \frac{b_1 a_3 - a_1 b_2}{b_1} = \frac{14.57 * 17 - 7(6 + K_c)}{14.57} = (14.12 - 0.48K_c)$$

$$c_2 = \frac{0 - 0}{b_1} = 0$$

$$d_1 = \frac{c_1 b_2 - b_1 c_2}{c_1} = \frac{(14.12 - 0.48K_c) * (6 + K_c) - 0}{(14.12 - 0.48K_c)} = (6 + K_c)$$

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Row			
1	1	17	6+ K <sub>c</sub>
2	7	17	
3	14.57	6+ K <sub>c</sub>	
4	14.12-0.48 K <sub>c</sub>		
5	6+ K <sub>c</sub>		

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If the element in the  $n^{\text{th}}$  (fourth) row of the array is zero, the system is on the verge of instability; hence;

$$14.12 - 0.48K_C = 0$$

$$K_C = 29.42$$

Open loop transfer function:

$$G = G_p G_C G_m G_v = \frac{K_C}{s^3 + 8s^2 + 20s + 15}$$

Characteristic equation:

$$1 + G = 0$$

$$1 + \frac{K_C}{s^3 + 8s^2 + 20s + 15} = 0$$

$$s^3 + 8s^2 + 20s + (15 + K_C) = 0$$

## Routh array:

Row		
1	1	20
2	8	$15 + K_c$
3	$b_1$	
4	$c_1$	

$$b_1 = \frac{8 * 20 - 1 * (15 + K_c)}{8} = 20 - \frac{15 + K_c}{8}$$

$$c_1 = \frac{\left(20 - \frac{15 + K_c}{8}\right)(15 + K_c)}{\left(20 - \frac{15 + K_c}{8}\right)} = 15 + K_c$$

all the elements of the first column must be positive for stability

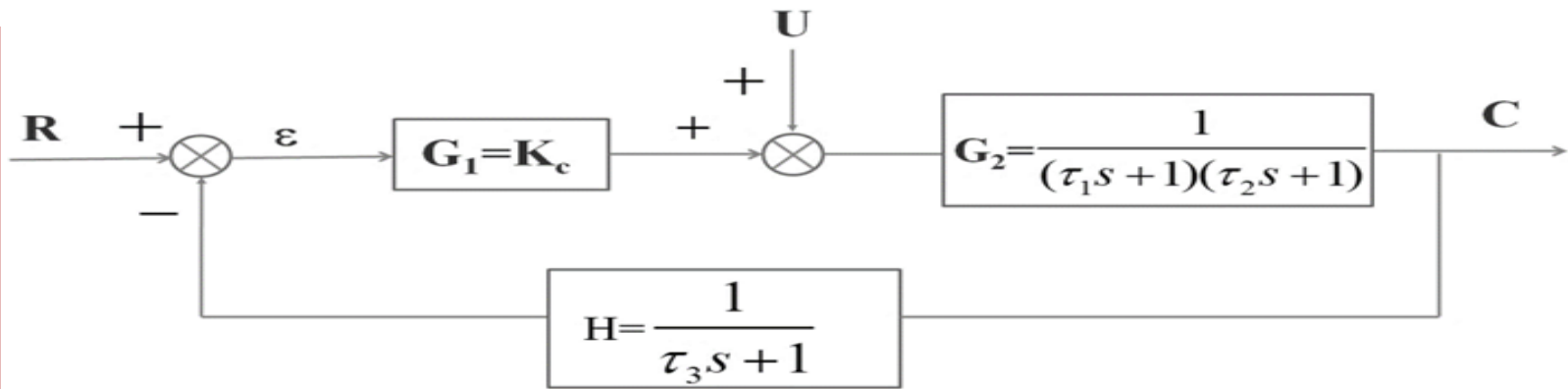
$$20 - \frac{15 + K_c}{8} > 0$$

$$\frac{15 + K_c}{8} < 20$$

$$15 + K_c < 160$$

$$K_c < 145$$

stable only if  $K_c < 145$



The characteristic equation  $1+G(s)=0$

$$G=G_1 \times G_2 \times H$$

$$G = K_c \times \frac{1}{(\tau_1 s + 1)(\tau_2 s + 1)} \times \frac{1}{(\tau_3 s + 1)}$$

$$G = K_c \times \frac{1}{(6s + 1)(3s + 1)} \times \frac{1}{(2s + 1)}$$

$$1 + G(s) = 0$$

$$1 + K_c \times \frac{1}{(6s + 1)(3s + 1)} \times \frac{1}{(2s + 1)} = 0$$

$$\frac{(6s + 1)(3s + 1)(2s + 1) + K_c}{(6s + 1)(3s + 1)(2s + 1)} = 0,$$

$$(6s + 1)(3s + 1)(2s + 1) + K_c = 0$$

# Routh Test:

$$36s^3 + 36s^2 + 11s + (1 + K_c) = 0$$

$n=3$ ,  $a_0=36$ ,  $a_1=36$ ,  $a_2=11$ ,  $a_3=(1+K_c)$ .

	Row		
	<b>1</b>	$a_0=36$	$a_2=11$
<b>(n-1)</b>	<b>2</b>	$a_1=36$	$a_3=(1+K_c)$
<b>(n)</b>	<b>3</b>	$b_1$	
<b>(n+1)</b>	<b>4</b>	$c_1$	

	Row		
	<b>1</b>	36	11
<b>(n-1)</b>	<b>2</b>	36	$(1+K_c)$
<b>(n)</b>	<b>3</b>	$b_1$	
<b>(n+1)</b>	<b>4</b>	$c_1$	

$$b_1 = \frac{36 \times 11 - 36 \times (1 + K_c)}{36}$$

$$b_1 = 11 - (1 + K_c)$$

$$\underline{b_1 = 10 - K_c}$$

$$c_1 = \frac{b_1 \times (1 + K_c) - 0}{b_1}$$

$$\underline{c_1 = (1 + K_c)}$$

	Row		
	1	36	11
(n-1)	2	36	1+K <sub>c</sub>
(n)	3	10 - K <sub>c</sub>	
(n+1)	4	1 + K <sub>c</sub>	

K<sub>c</sub> is positive, (10 - K<sub>c</sub>) > 0.

K<sub>c</sub> should be smaller than 10

K<sub>c</sub> < 10.



in the  $(n-1)^{\text{st}}$  row

$$Cs^2 + D = 0$$

$$C=36,$$

$$D=(1+K_c)=1+10=11$$

$$36s^2 + 11 = 0$$

$$s_{1,2} = \pm j \frac{\sqrt{11}}{6}$$

$$(s - s_1)(s - s_2)(s - s_3) = 0$$

$$\left(s - j \frac{\sqrt{11}}{6}\right) \left(s + j \frac{\sqrt{11}}{6}\right) (s - s_3) = 0$$

$$(36s^2 + 11)(s - s_3) = 36s^3 + 11s - (s_3)36s^2 - (s_3)11 = 36s^3 - (s_3)36s^2 + 11s - (s_3)11 = 36s^3 - (-1)36s^2 + 11s - (-1)11$$

$$36s^3 + 36s^2 + 11s + (1 + K_c) = 0$$

The roots of the characteristic equation

$$s_1 = j \frac{\sqrt{11}}{6}, \quad s_2 = -j \frac{\sqrt{11}}{6}, \quad s_3 = -1$$