

Bioremediation of Oil Contaminated Soil in Kuwait

Obayashi Corporation

Burning by Destruction of Oil Wells



provided by KOC

Burning by Destruction of Oil Wells



Oil Lake



Oil Lake (an Aerial Photo)



Oil Lake



Damage to the Dates Palm



Oil Lake No.102



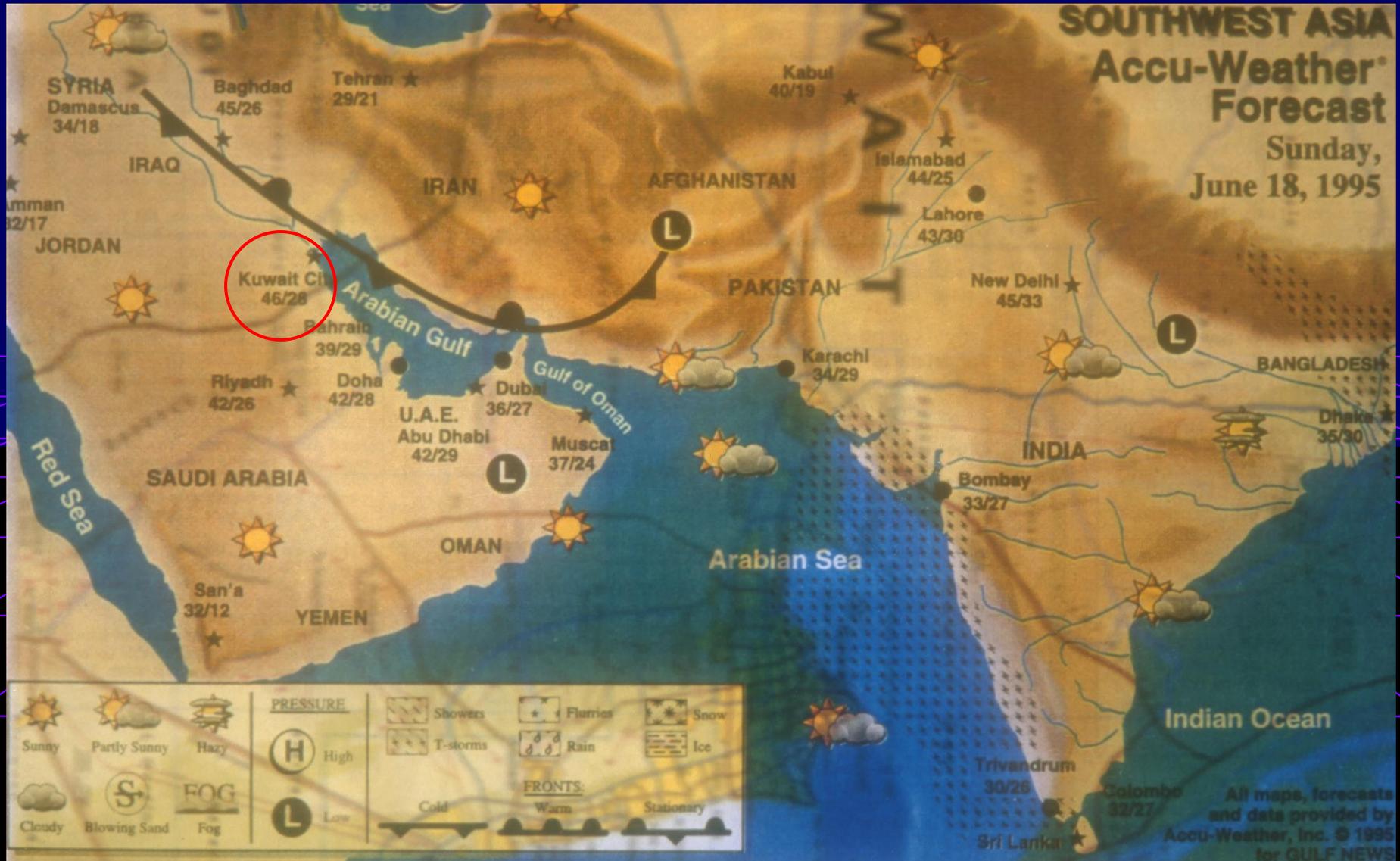
Removal of Oil Sludge



Example of Oil Contaminated Soil



Weather of Kuwait



Organization of the Project

1994 - 1999

Kuwait Oil Company

Ministry of International Trading and Industry

Collaboration

Supervise

Kuwait Institute for Scientific Research
Food Resources Division

Petroleum Energy Center
International Collaboration Department

Entrust

Entrust

Entrust

Bio-remediation

Physical and Chemical Treatment

Coordination

Obayashi Corporation

Bio-industry Association

University of Tokyo

Shimizu Corporation

Arabian Oil Company

Collaboration

Collaboration

Mine Removal by MOD



Excavation of the Oil Contaminated Soil



Introduction of 4 Technologies

Oil Lake & Peripheral Area



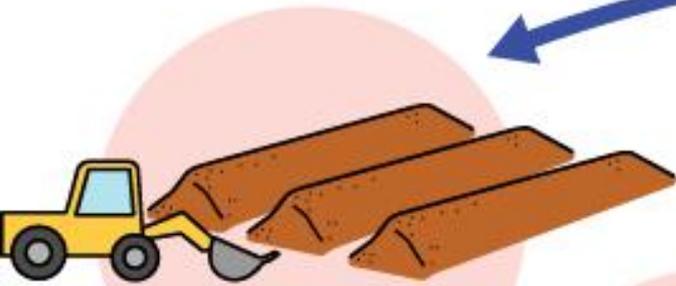
Mine Clearance
Excavation



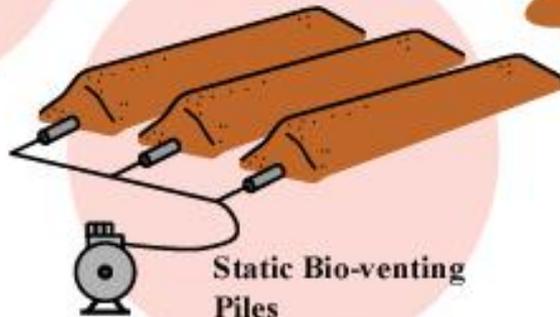
Soil Crashing



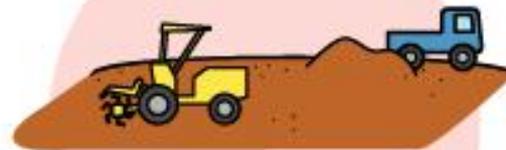
Sieving
Mixing with Amendments
(Nutrients, Compost etc.)



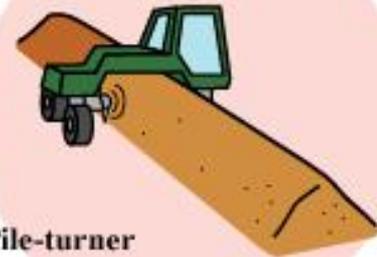
Windrow Composting
Piles



Static Bio-venting
Piles



Landfarming



Pile-turner

Bioremediation

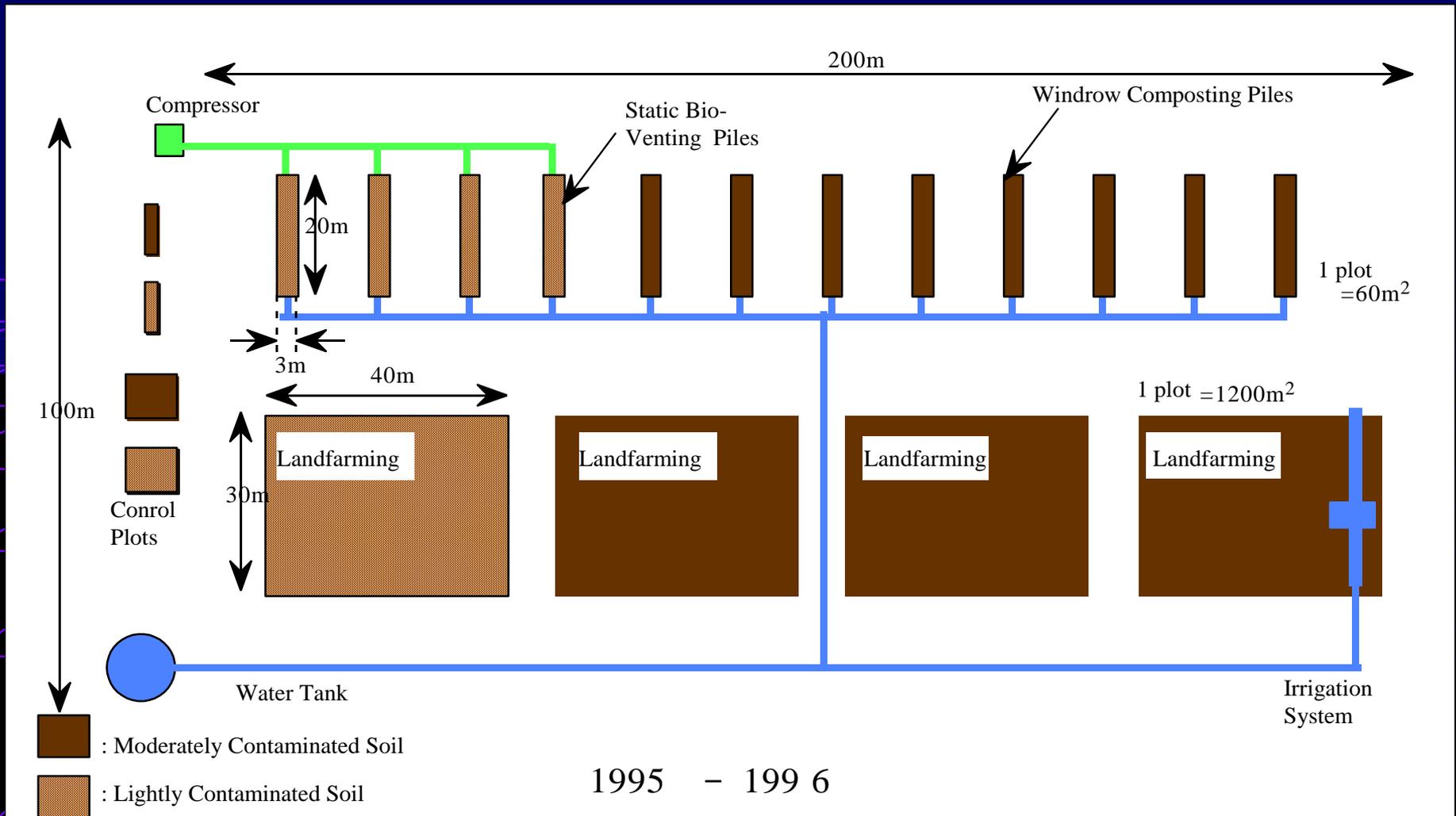
Treatment method of microorganisms

Biostimulation : Activation of native degrading microorganisms by adding nutrient and air etc.

Bioaugmentation : Inoculation of selected efficient microorganisms into contaminated water and soil

Remediation of contaminated underground water and soil using bioreactor

Landfarming Plots, Windrow Composting Piles, Static Bio-venting Piles and Static Bio-venting Piles



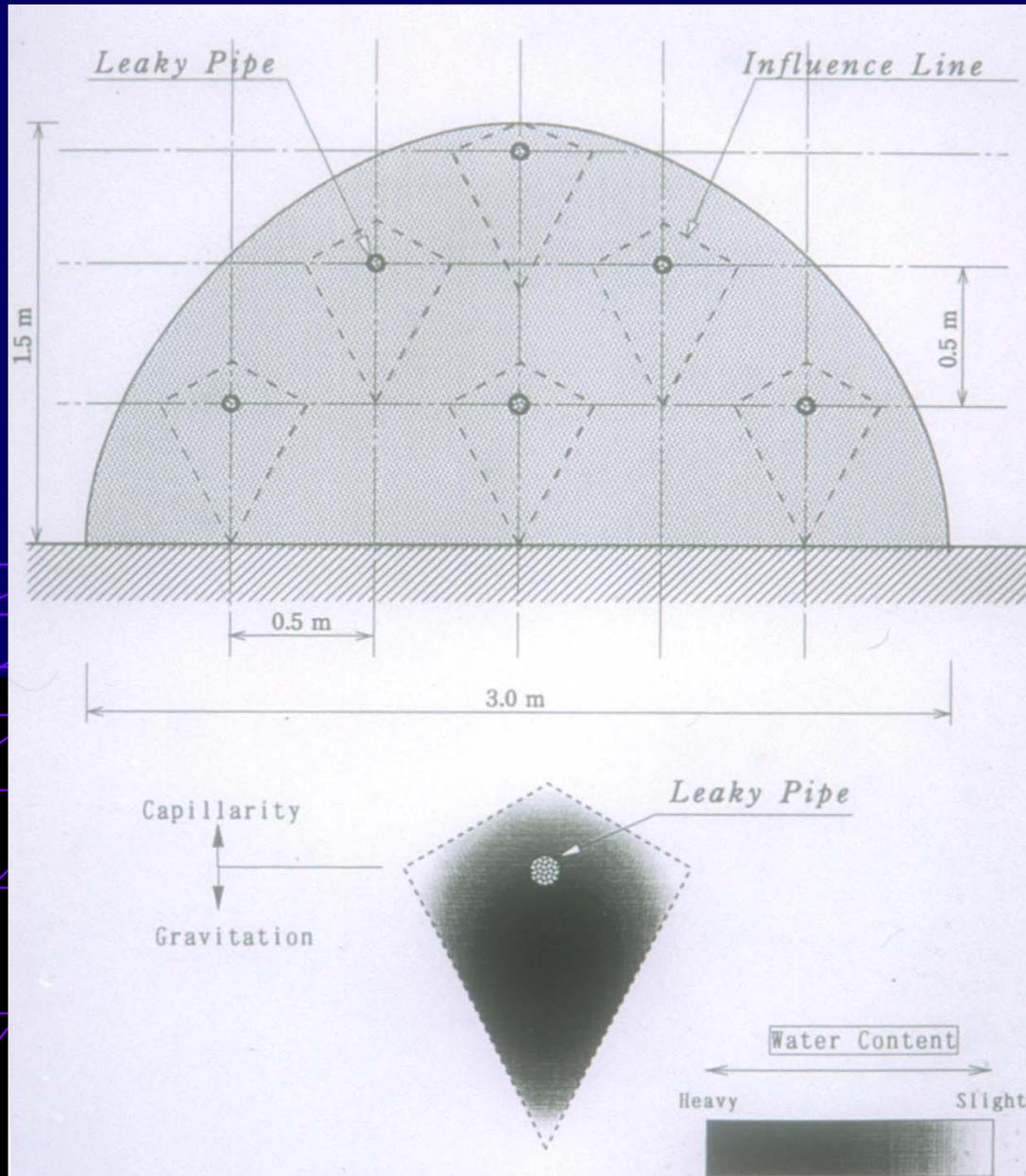
Maintenance of Landfarming



Maintenance of Landfarming



Cross Section in the Window Soil Pile



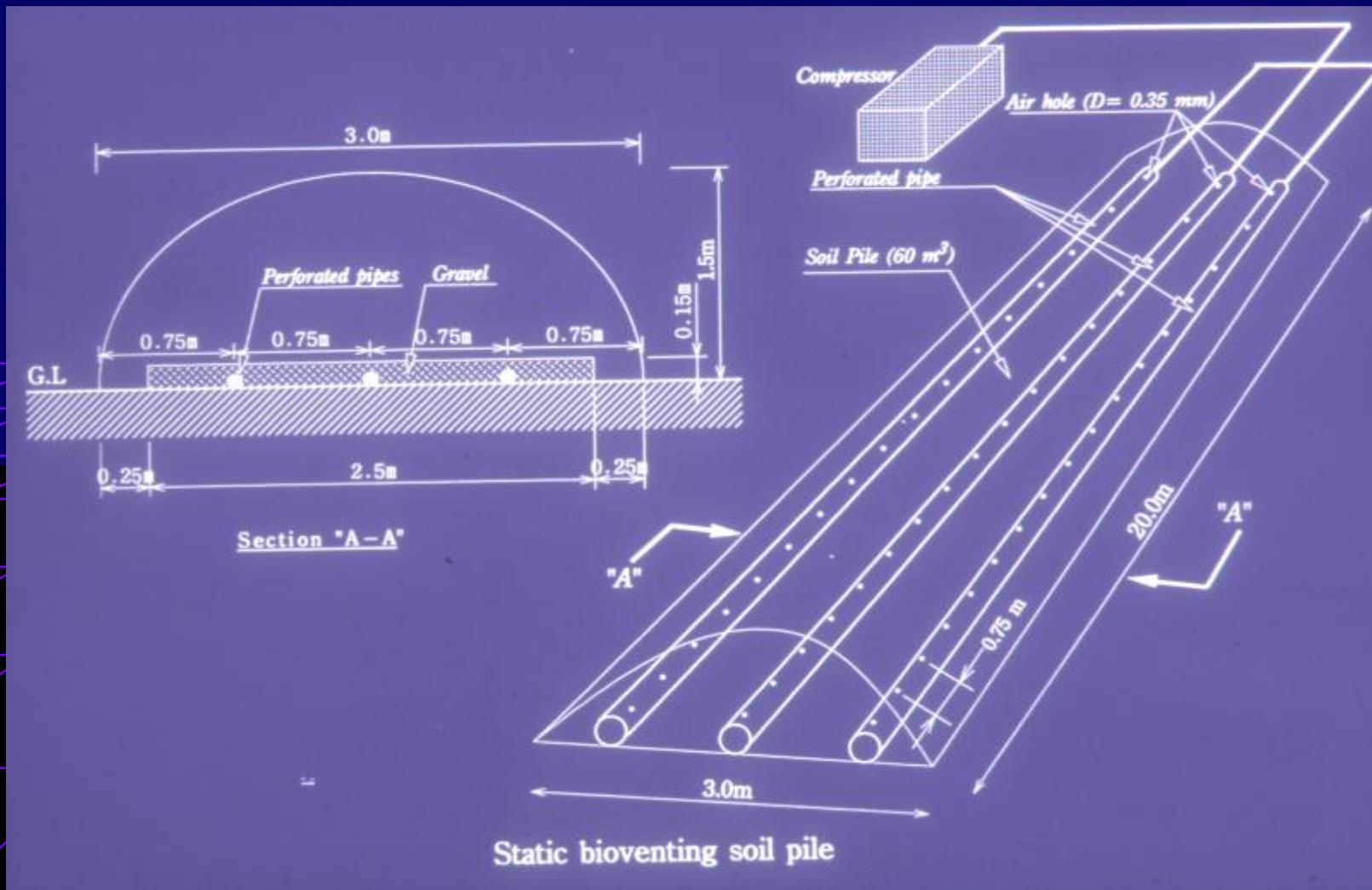
Soil Piles and Landfarming Plots



Maintenance of Windrow Composting Piles



Concept of Static Bio-venting Soil Pile



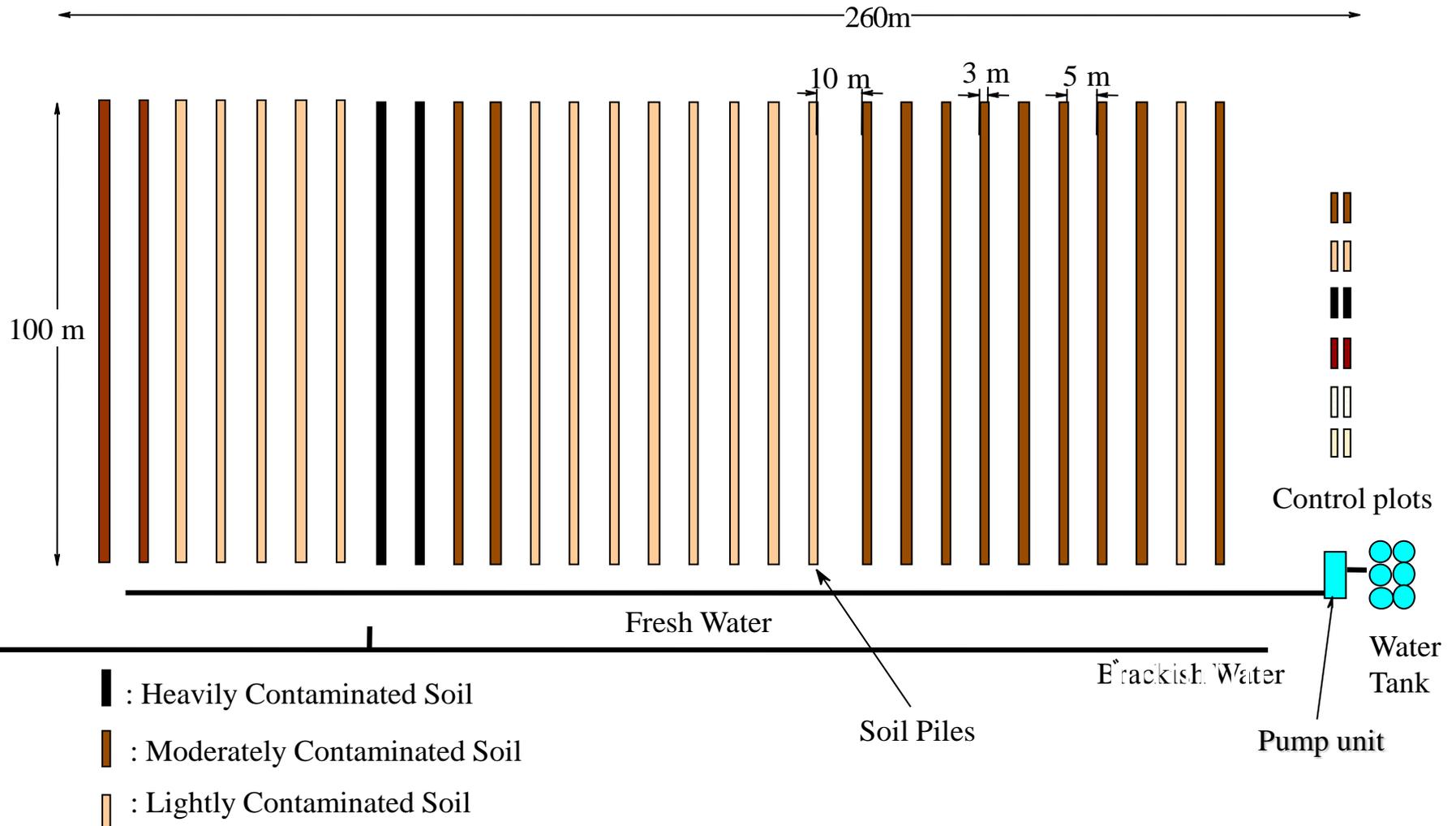
Construction of a Big Static Bio-venting Pile



Compressor for the Static Bio-venting Piles



Layout of Pile Turner Experiment



Area for Pile Turner Method



Mixing with Soil and Amendments



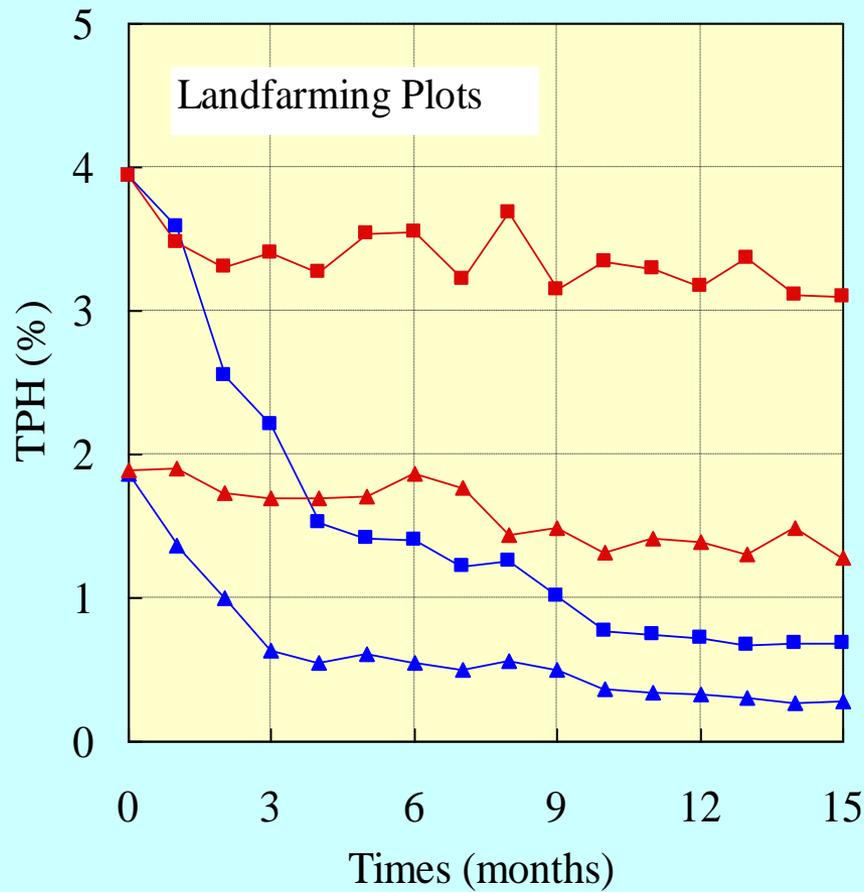
The Blade of Pile Turner



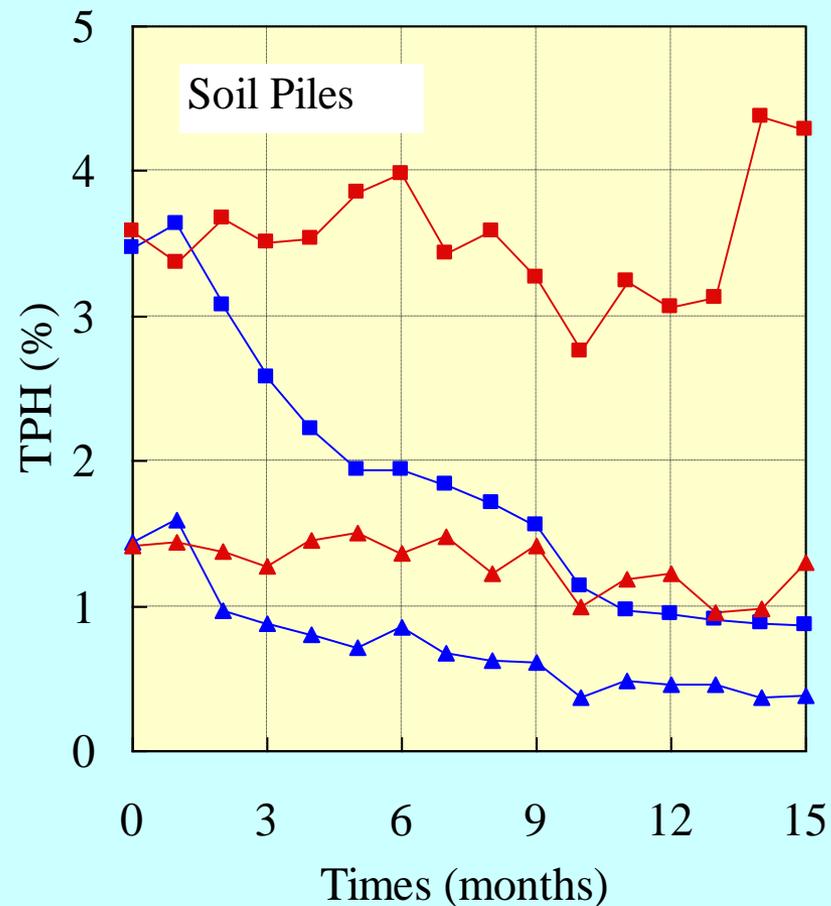
Soil Characteristics

Item	unit	Lightly Contaminated Soil	Moderately Contaminated Soil
pH		8.0	7.9
EC	mS/m	560-690	1420-4450
Moisture Content	%	0.5	2
Combustible Matter	%	4.5	9.1
TPH	%	1.9-2.0	3.3-4.0
Total Bacterial Count	Log cfu/g	6	6

Result of TPH Analysis

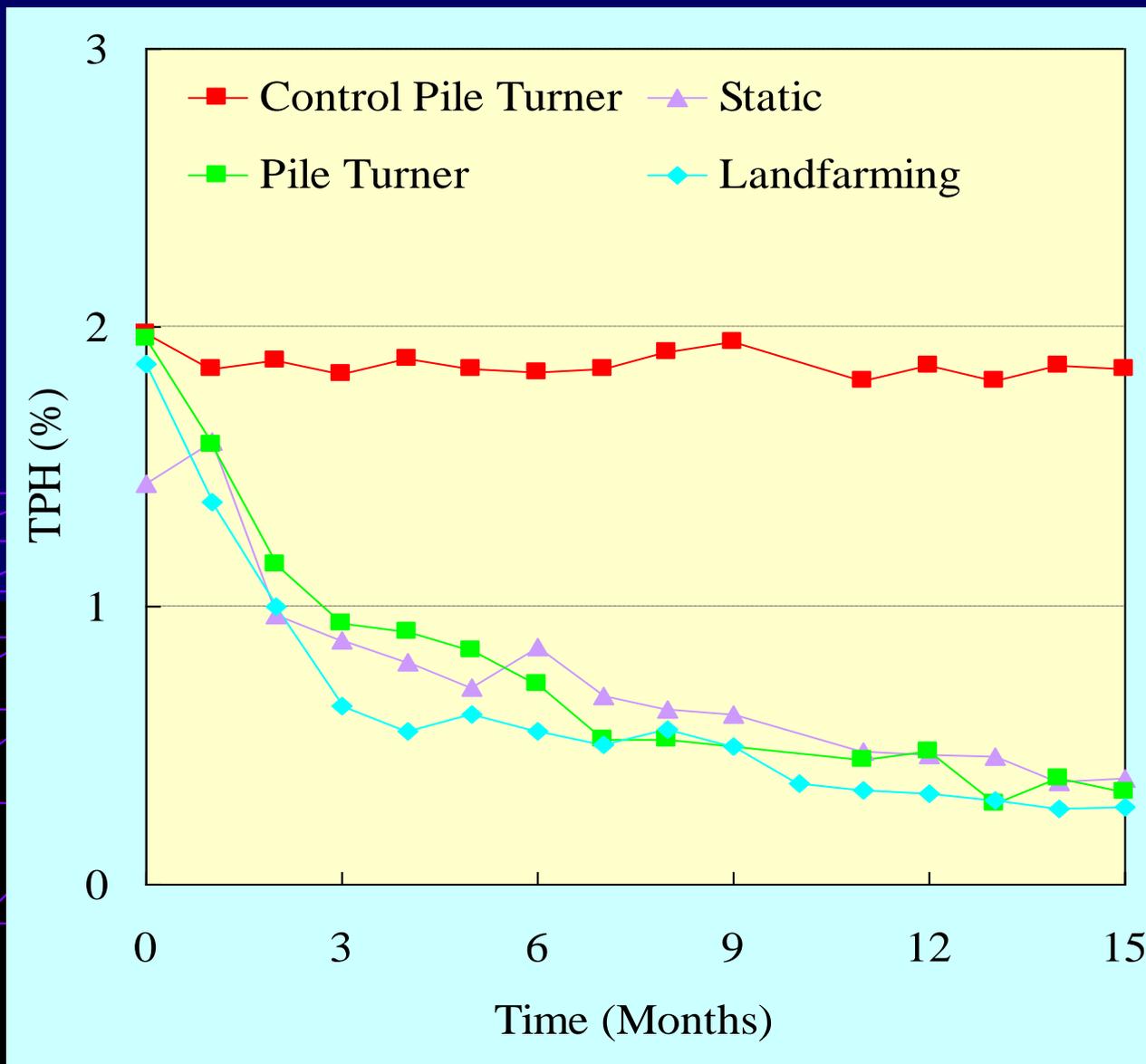


- Moderately (Treatment)
- Moderateky (Control)
- ▲ Lightly (Treatment)
- ▲ Lightly (Control)

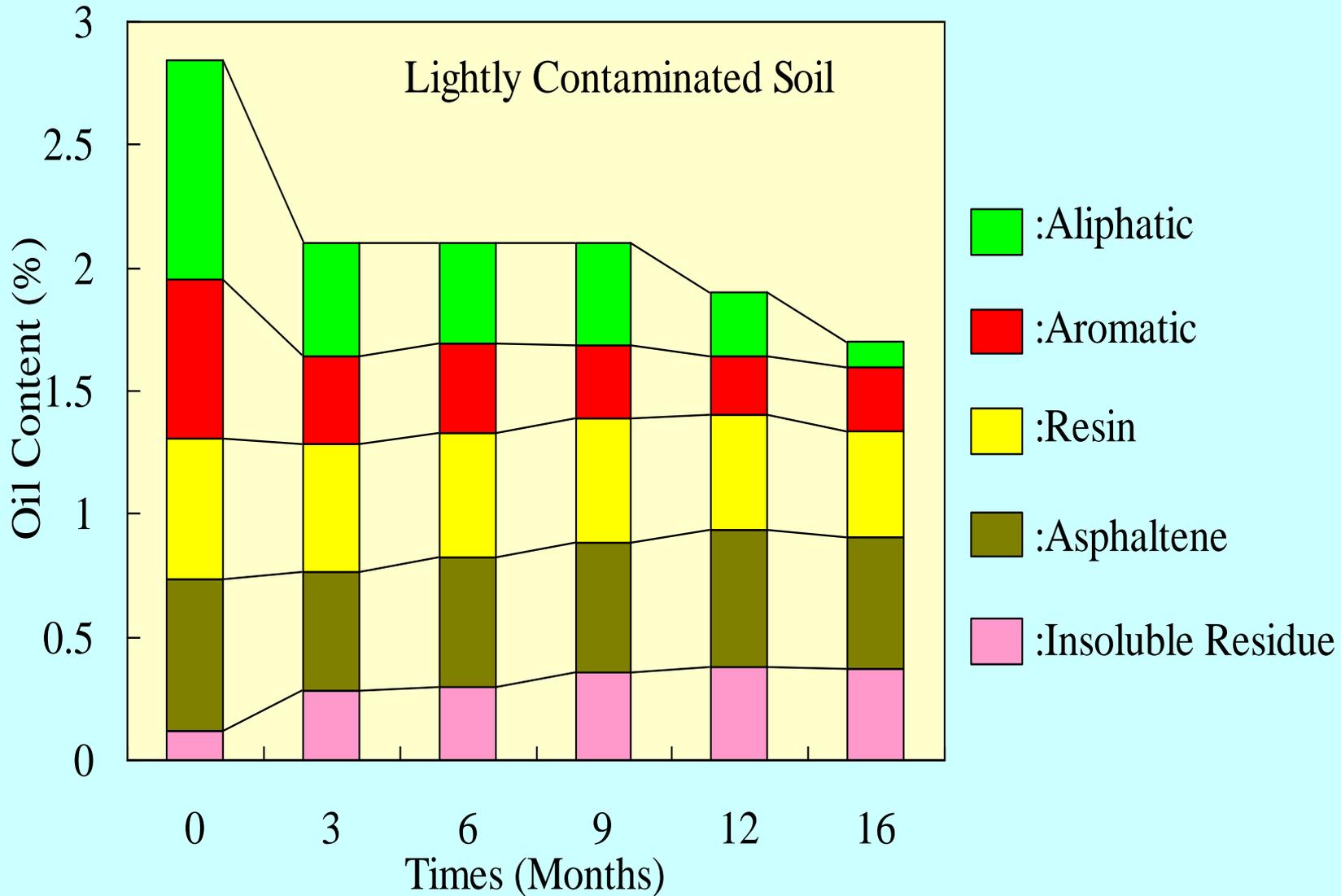


- Windrow (Treatment)
- Windrow (Control)
- ▲ Static (Treatment)
- ▲ Static (Control)

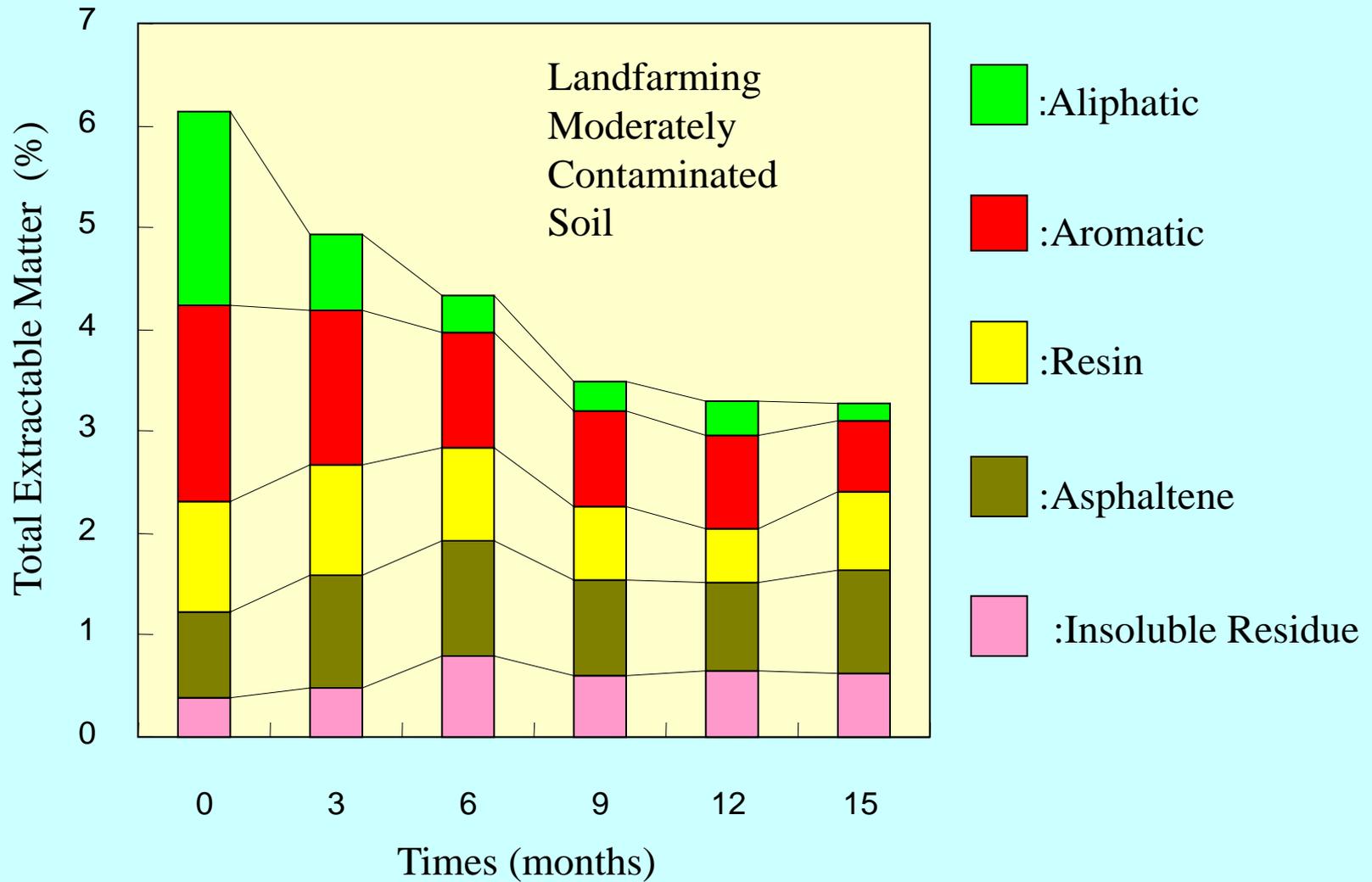
Result of TPH (Part 2)



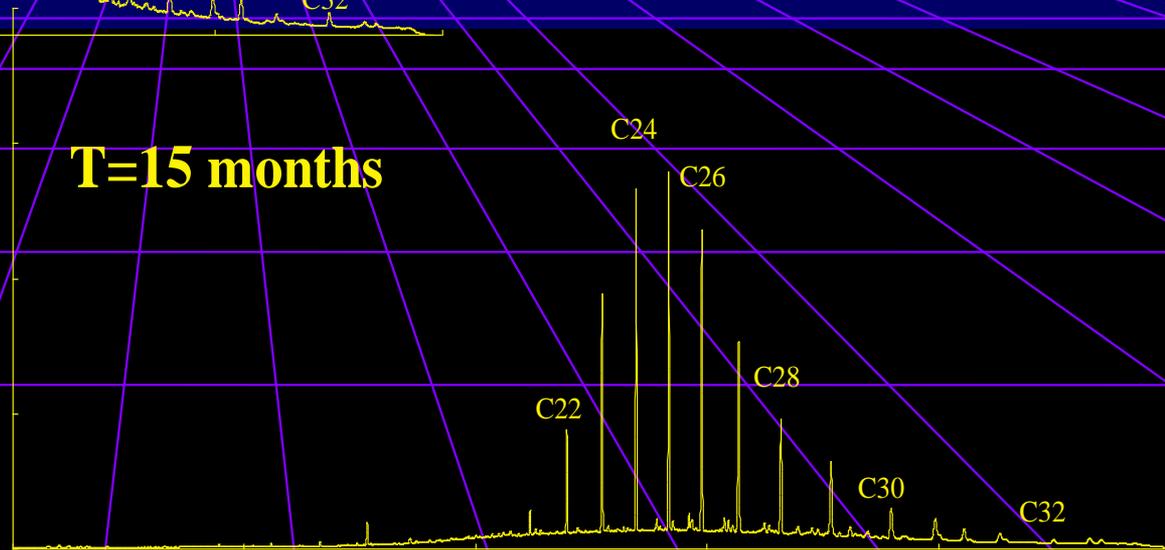
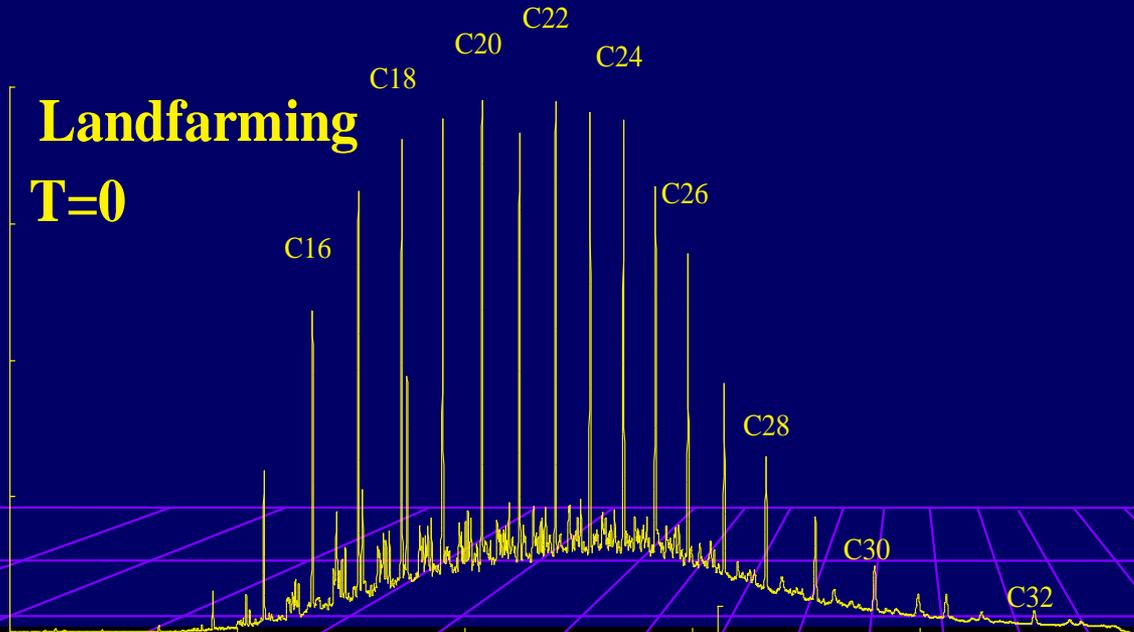
Fraction Analysis (Pile Turner Method)



Result of Fraction Analysis (Landfarming)

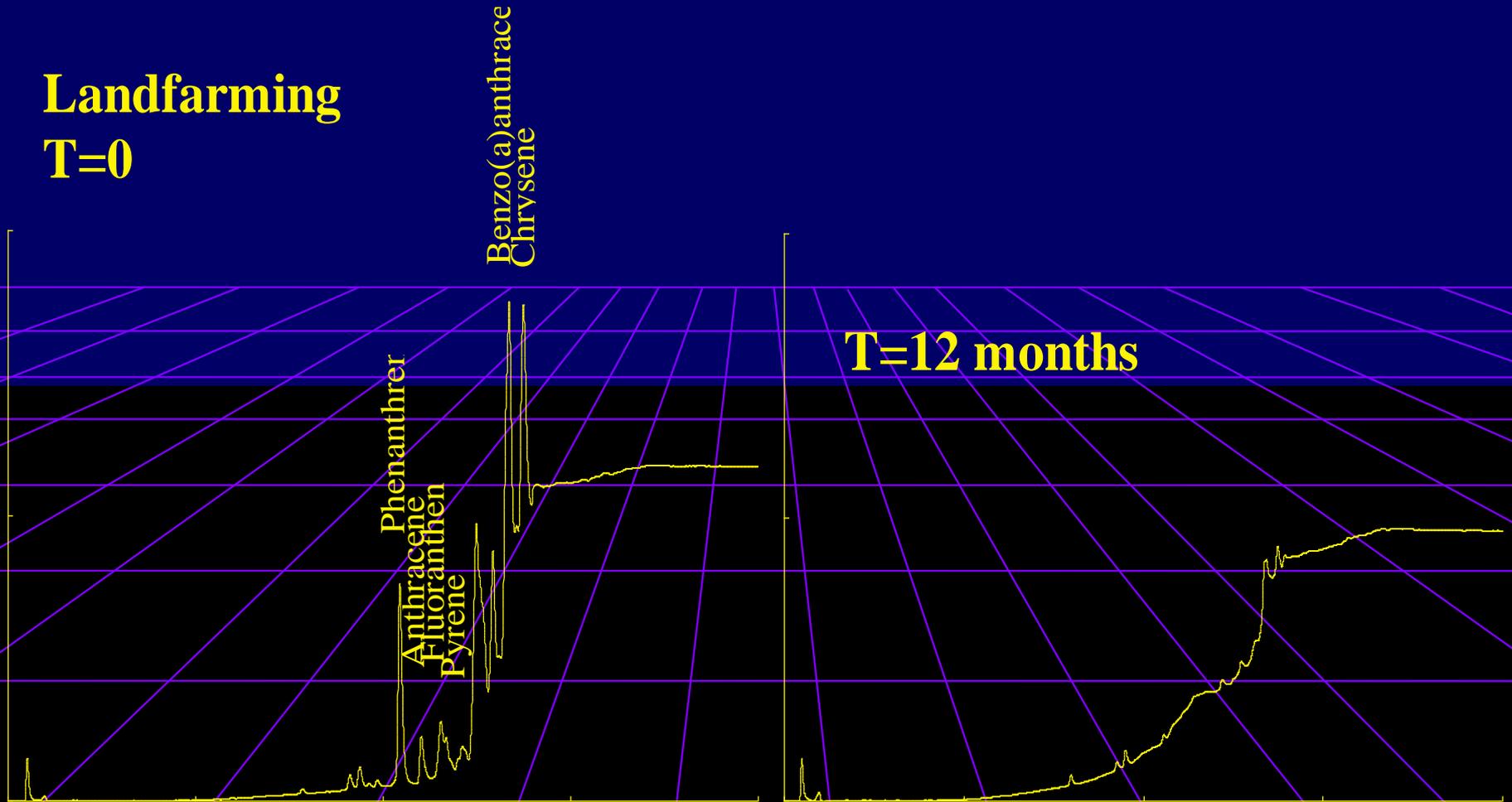


Result of Gas Chromatograph

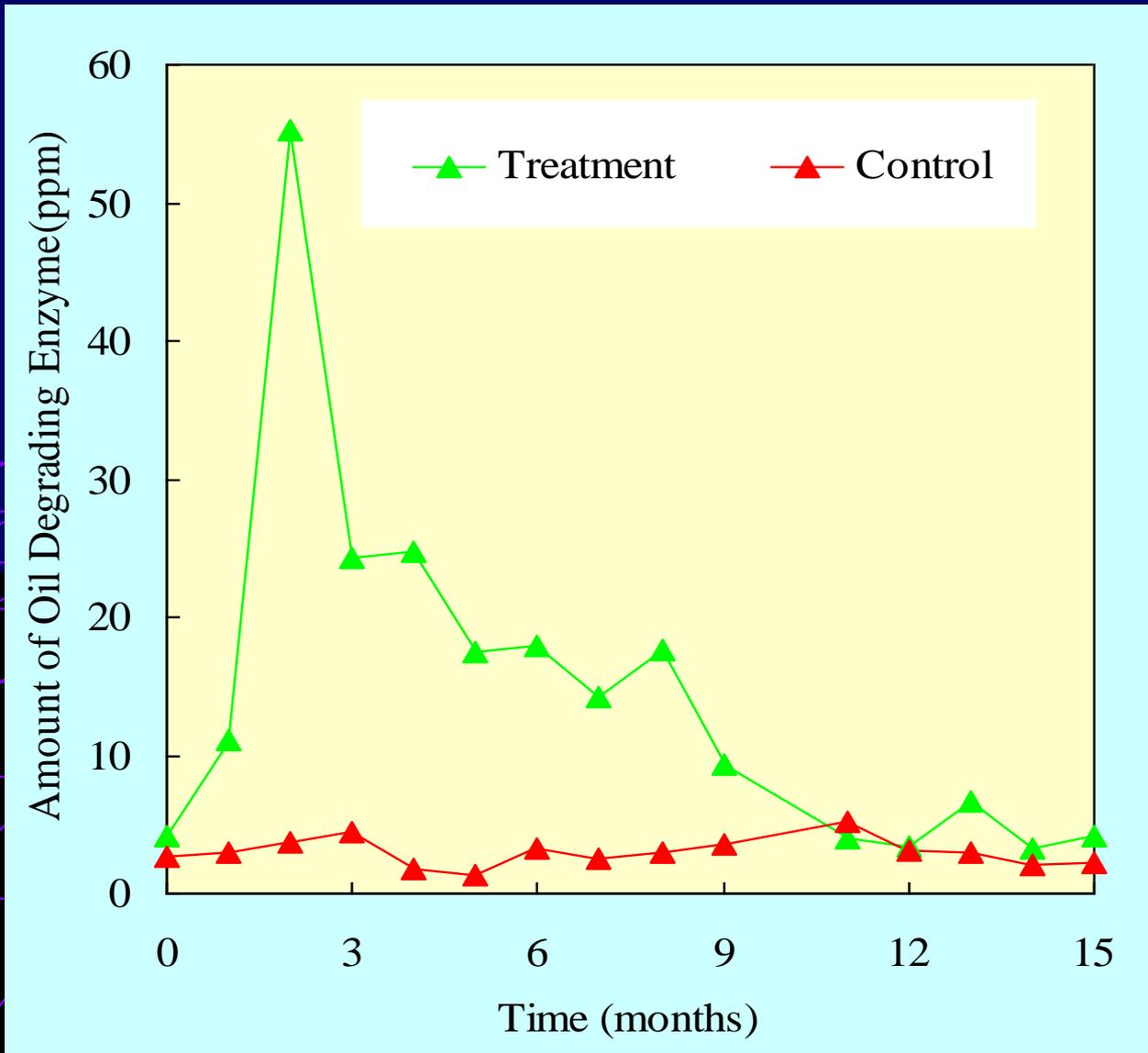


Result of PAH Analysis

Landfarming
T=0



Microbial Activity



Ames Test (Mutagenicity Test)

- One of the toxicity test
- Analysed each 3 months
- After 3 months treatment, mutagen had been degraded

Result of Mutagenicity Test

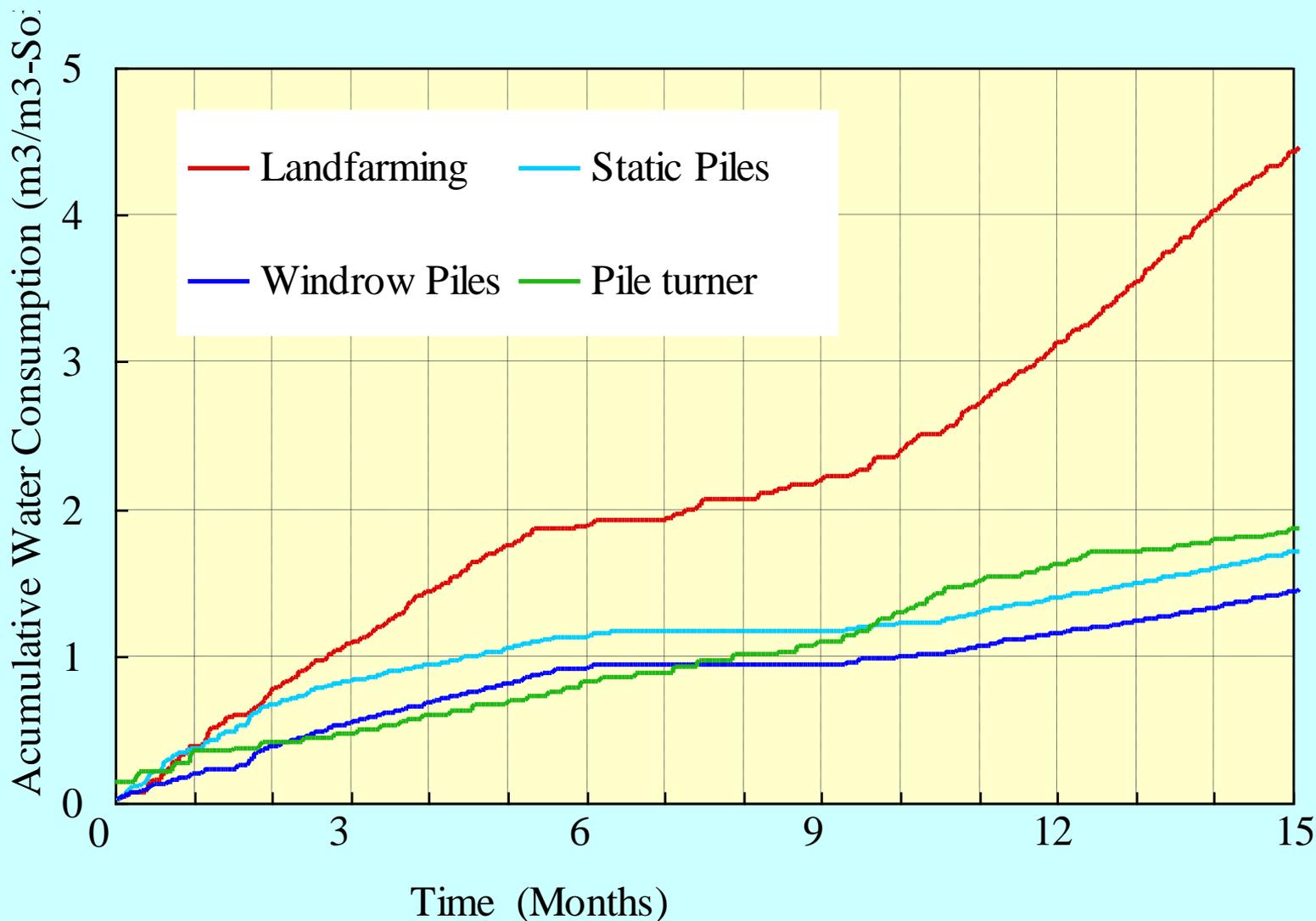
Moderately Contaminated Soil Pile Turner Method

Name of the Strain	T=0	3 mon.	6 mon.	9 mon.	16 mon.
TA100	-	-	-	-	-
TA1535	-	-	-	-	-
WP2 uvrA	-	-	-	-	-
TA98	+	-	-	-	-
TA1537	+	-	-	-	-

Moderately Contaminated Landfarming Method

	T=0	3 mon.	6 mon.	9 mon.	16 mon.
TA100	-	-	-	-	-
TA1535	-	-	-	-	-
WP2 uvrA	-	-	-	-	-
TA98	+	-	-	-	-
TA1537	+	-	-	-	-

Amount of Water Requirement

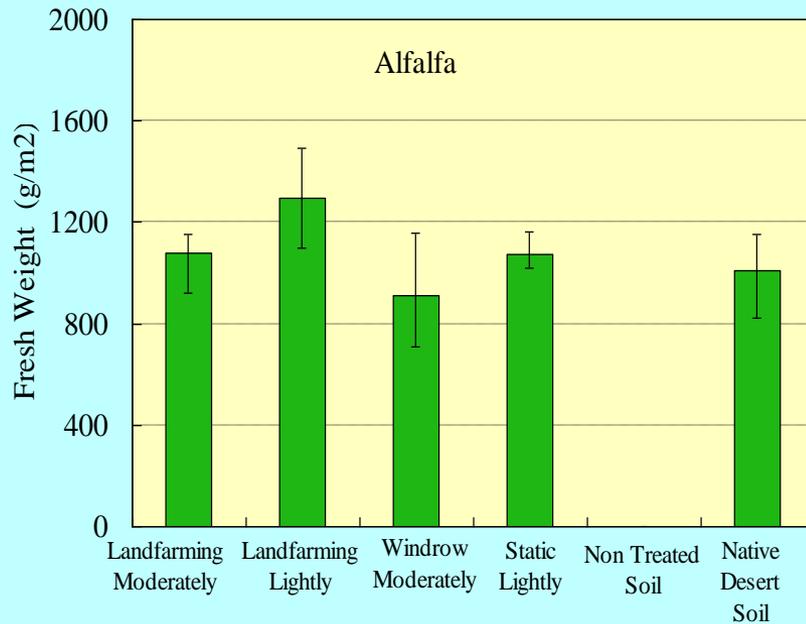
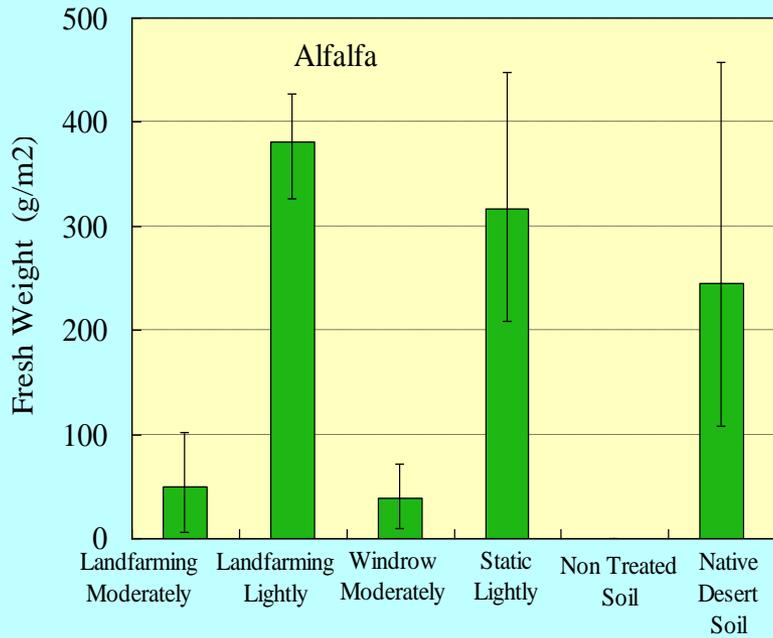
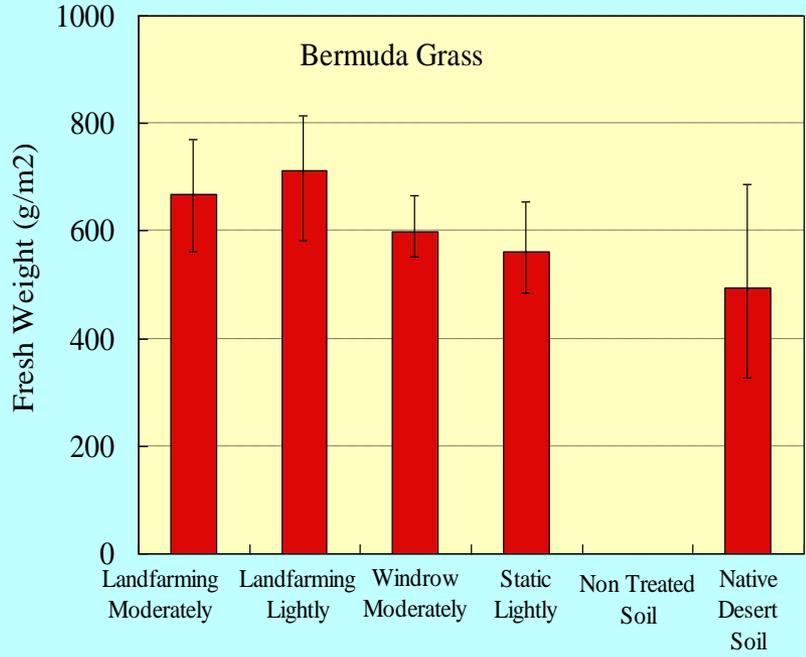
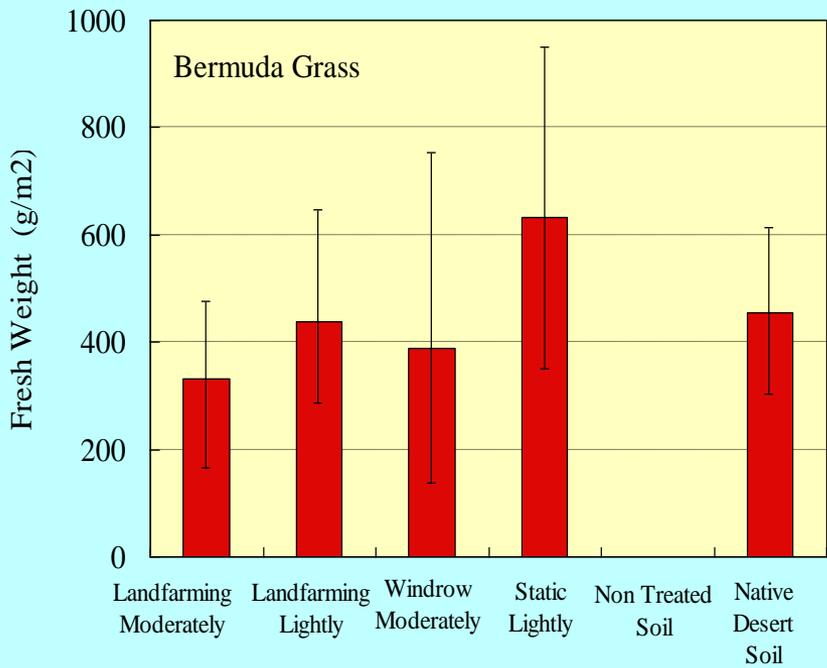


Phyto Toxicity Experiment (Alfalfa)



Measurement of the Yield (Alfalfa)





Large Scale Vegetation Field Experiment



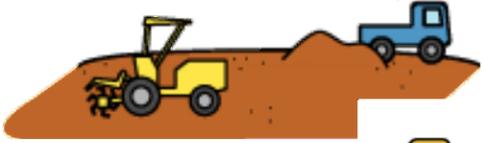
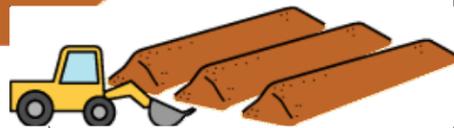
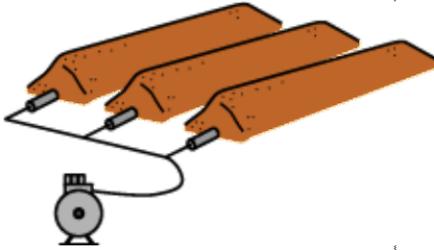
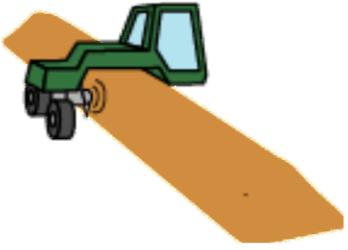
The Flower Garden in the Experimental Field



The Flower Garden in the Experimental Field



Comparison of 4 Technologies

Method		Landfarming	Windrow Composting	Static Bio-venting	Pile-turner
Illustration					
		Moderately & Lightly	Moderately	Moderately & Lightly	Heavily, Moderately & Lightly
Supplying Method	Water	Rotary Irrigation System	Leaky Pipes and Top Water	Leaky Pipes and Top Water	Supplied through the Pile-turner
	Air	Tractor and Tiller	Mixing by Front Loader	Supplied from the Bottom of the Pile by Air Compressor	Supplied by the Pile-turner during Mixing
Result after 12 mo. Treatment		80% of TPH had been degraded, 40-50 % Aromatics had been degraded	70% of TPH had been degraded, 40% of Aromatics had been degraded	70% of TPH had been degraded, 50% of Aromatics had been degraded	80% of TPH had been degraded, 50 % Aromatics had been degraded
Amount of Water Sup		6 m3/m3-soil	1.4 m3/m3-soil	1.6 m3/m3-soil	1.2 - 2 m3/m3-soil
Required Equipment		Tractor and Tiller, Irrigation System	Front loader, Leaky Pipes	Compressor, Leaky Pipes	Pile-turner
Estimation	Degradation Speed	○	△	×	○
	Water Requirement	×	○	○	○

End Point from the Each Experimental Result

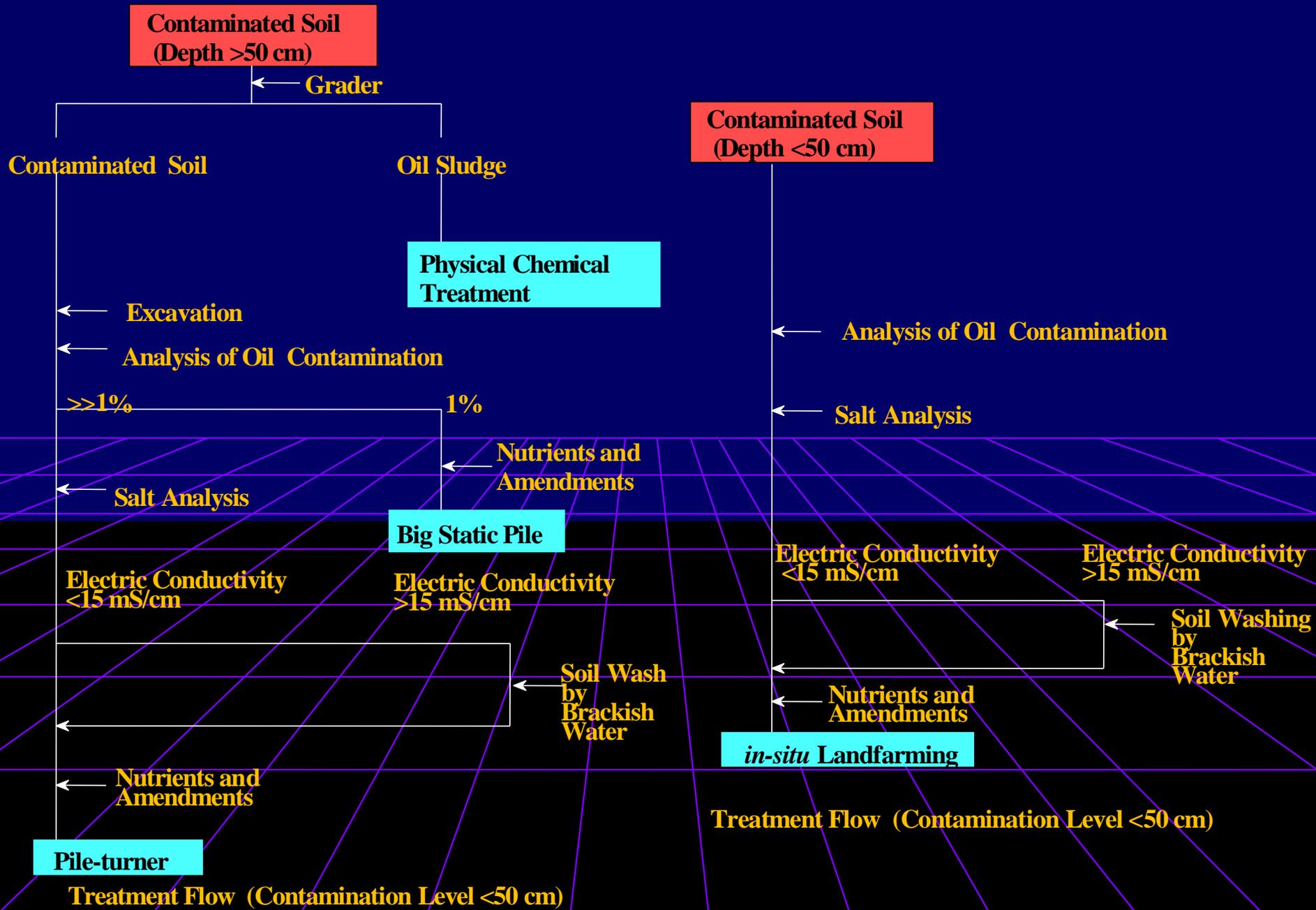
	Analytical Results	Vegetation Experiment	Mutagenicity Test
Moderately	TPH = 0.8 - 0.9% PAH = 0.5 mg/kg-soil	TPH < 1%	More than Three months Treatment
Lightly	TPH = 0.2 - 0.4% PAH = 0.2 mg/kg-soil	TPH = 0.4%	More than Three months Treatment

Criteria of the Treatment

TPH < 1%

(If soil TPH is under 1%, 2 to 3 months bioremediation treatment is enough to clean the soil.)

Protocol of the Treatment



Conclusion

- 15,000m³ of oil contaminated soil is bioremediated successfully.
- It was confirmed that treated soil is safe by phyto toxicity experiments and Ames tests.
- TPH<1% is proposed for the criteria of the treatment of oil contaminated soil in Kuwait.
- Pile turner technology is recommended for bioremediation and another technologies are also recommended in some cases.

Acknowledgments

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Bioaugmentation (*Nocardia* sp.)

