

# REACTION TYPES AND ORDERS

- Chemical reactions occur in foods during both processing (pasteurization and sterilization) and storage.
- Degradation reactions: Result in the loss of quality. (Must be minimized.)
- Formation reactions: Produce desirable or undesirable flavor or color. (Must be maximized or minimized)

# Reaction kinetics deals with:

- The mechanisms of the chemical reactions
- **Reaction rates**

- As a food engineer, we only deal with the **substrates** and the **products**.
- **Intermediate products** are usually not very important because they are formed and used immediately. (Difficult to measure)
- Exceptions in foods, **HMF**, hydroxymethylfurfural
  - HMF formed during browning as an intermediate products.
  - HMF gives estimate about ongoing browning reactions.
  - HMF can easily be measured.

# Reaction kinetics in food science

- Degradation of food constituents
- Formation of products
- Inactivation and growth of m.o.'s
- Inactivation and activation of enzymes

# Difference between chemical and food engineering in terms of reaction kinetics

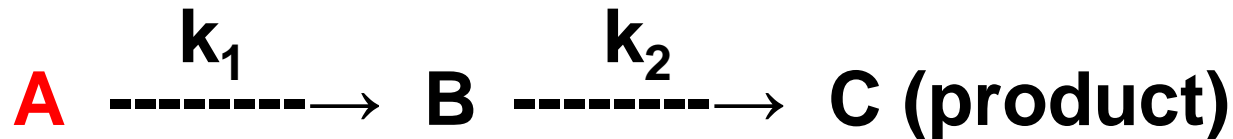
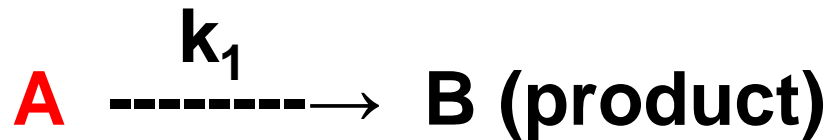
- **Chemical engineers** determines the conditions for high output.  
Therefore, their intention is to **increase the reaction rate**.
- **Food engineers** look for the conditions to **reduce the reaction rate** to preserve the substrates (**preserving the quality**).

# Reaction types

- monomolecular reactions
- “bimolecular reactions

# Monomolecular reactions

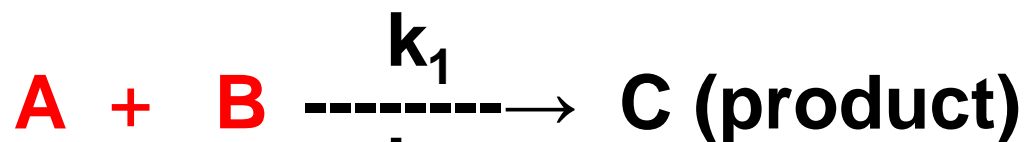
- Involves with a **single reactant**.
- Examples:






# Bimolecular reactions

- Involves with **two reactans**. The reactants may the same or different.




# Reaction rate

To calculate the reaction rate, we simply take into consideration of the change in the concentrations of either **one of the reactants** or the **products** per unit of time (**which coefficient in the equation???**).


$$\text{Reaction rate} = \frac{\text{Amount of substrate consumed (A)}}{\text{Time period}} \quad (\text{rate, “-”})$$

$$\text{Reaction rate} = \frac{\text{conc. of «A» at } t_2 \text{ time} - \text{conc. of «A» at } t_1 \text{ time}}{t_2 - t_1}$$



Reaction rate =  $\frac{\text{Amount of product formed (C)}}{\text{Time period}}$  (rate, “+” )

Reaction rate =  $\frac{\text{C at } t_2 \text{ time} - \text{C at } t_1 \text{ time}}{t_2 - t_1}$

# Unit for reaction rate

$$\frac{\text{mol/L}}{\text{s}} = \frac{\text{mol}}{\text{L s}} = \text{mol}/(\text{L s})$$

or,

$$\frac{\text{mg/L}}{\text{s}} = \frac{\text{mg}}{\text{L s}} = \text{mg}/(\text{L s})$$

# To determine the reaction rate in foods

- In food applications, take the food samples from **processing** or **storage** for certain time-intervals (such as every hour) and then analyze the content of food for the selected **reactant** or the **product**.

**Anthocyanins** + O<sub>2</sub> → ??????????????

Sugar + amino acid → **Brown pigments**

# Right or wrong?

- What is the reaction rate for sour cherry juice?


# Right or wrong?

- What is the reaction rate for **anthocyanins** in sour cherry juice?



# Right or wrong?

- What is the reaction rate for **anthocyanins** in **sour cherry juice** stored at **10°C**?

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- **What type of data would you need in order to calculate the reaction rate for anthocyanins in sour cherry juice stored at 10°C?**

# Concentration units for food constituents

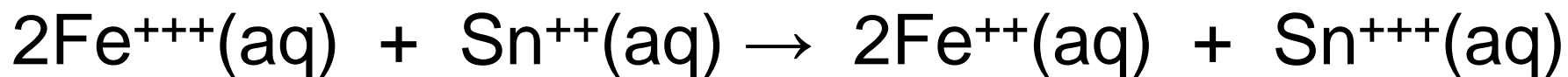
- mg/100 mL,
- mg/L, mg/kg (ppm)
- $\mu\text{g/L}$ ,  $\mu\text{g/kg}$  (ppb)

**Example 1 :** Mg reacts with HCl and 448 cm<sup>3</sup> of H<sub>2</sub> gas is formed at 0°C and 1 atm pressure in 20 s. Find out the reaction rate for the H<sub>2</sub> gas **formed in «mol s<sup>-1</sup>»**.




**Interpretation:** In every 1 s, 0.001 mole H<sub>2</sub> gas is formed during the reaction between Mg and HCl.

**Example 2:** What is the average rate of reaction ( $\text{mole L}^{-1} \text{s}^{-1}$ ) of the following reaction when  $[\text{Sn}^{++}]$  changes from  $0.56 \text{ mole L}^{-1}$  to  $0.51 \text{ mole L}^{-1}$  in  $15 \text{ s}$ . **Also find the reaction rate for  $\text{Fe}^{++}$ .**



# Choosing the time period

- Time period is selected depending on the **rate** of the reaction.
- **Fast occurring reactions**: Select the small time periods, such as «second» or «min.»
  - For enzymatic reactions, choose «second,»
  - For microbial inactivations, choose «minute,»
  - For anthocyanin degradation, choose «minute» or «hour» depending on temperature.

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- **Slow occurring reactions:** Select large time periods, such as «days,» «week,» or «month.»

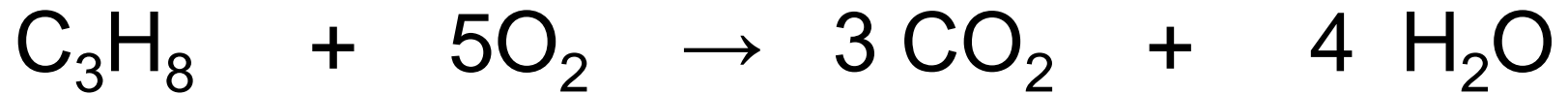
For carotenoid degradation, choose «days» or «week» depending on temperature.



# Reaction rates and coefficients

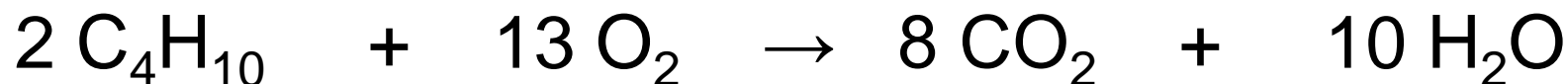
When the reaction rate is known for a reactant or a product, the coefficients of the reaction's balanced equation is used to find the rates with respect to the other species.

## Example (combustion of propane)



- 5 moles of oxygen must be consumed per unit of time for each mole of propane used in the same time. Therefore, in this reaction, oxygen must react 5 times faster than propane.
- Similarly,  $\text{CO}_2$  forms 3 times faster than propane reacts and water 4 times faster.

**Example 3:** Butane burns with oxygen to give carbon dioxide and water.

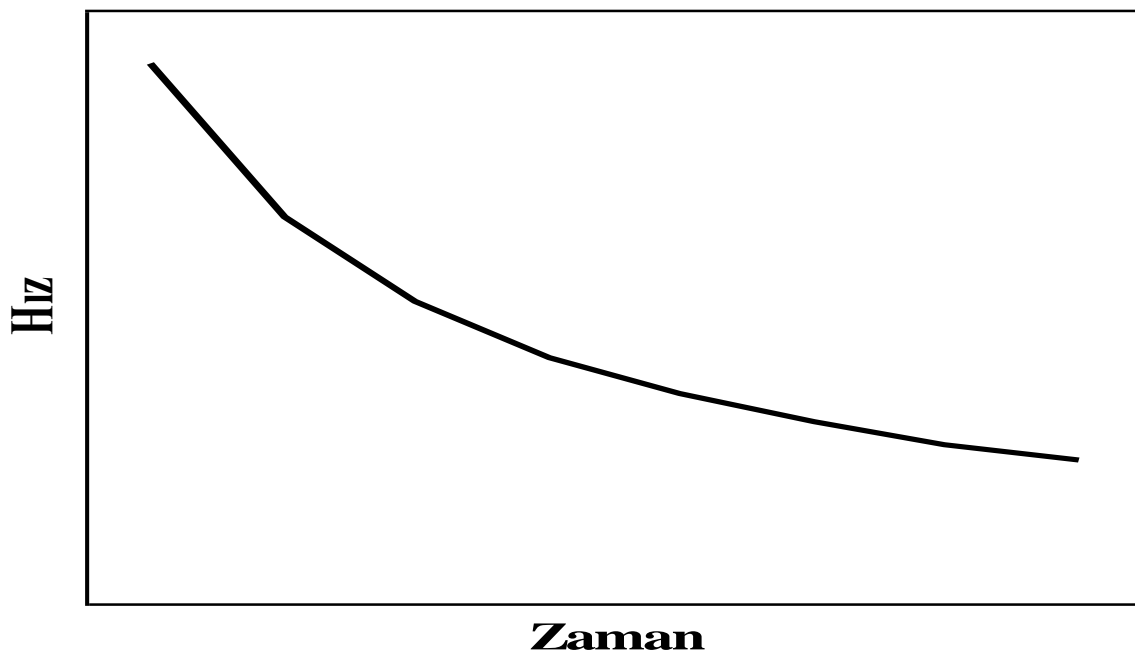


If at a certain time, the butane conc. is decreasing at a rate  $0.20 \text{ mol L}^{-1} \text{ s}^{-1}$ , what is the rate at which the oxygen conc. is decreasing, and what is the rate at which the  $\text{CO}_2$  conc. is increasing?

# Change of reaction rate with time

- Reaction rate is generally is **not constant** throughout the reaction and changes as the reactants are used up.

# Effect of time on reaction rate



Reaction rates are generally higher at the beginning of the reaction when the high amount of reactants are present.

**Example 4:** The data for the decomposition of hydrogen iodide (HI) at 508°C is given in Table 1. Plot the data on an arithmetic scaled graph paper and determine the reaction rate for HI at 100 s.



**Table 1** Data at 508°C for the decomposition of HI

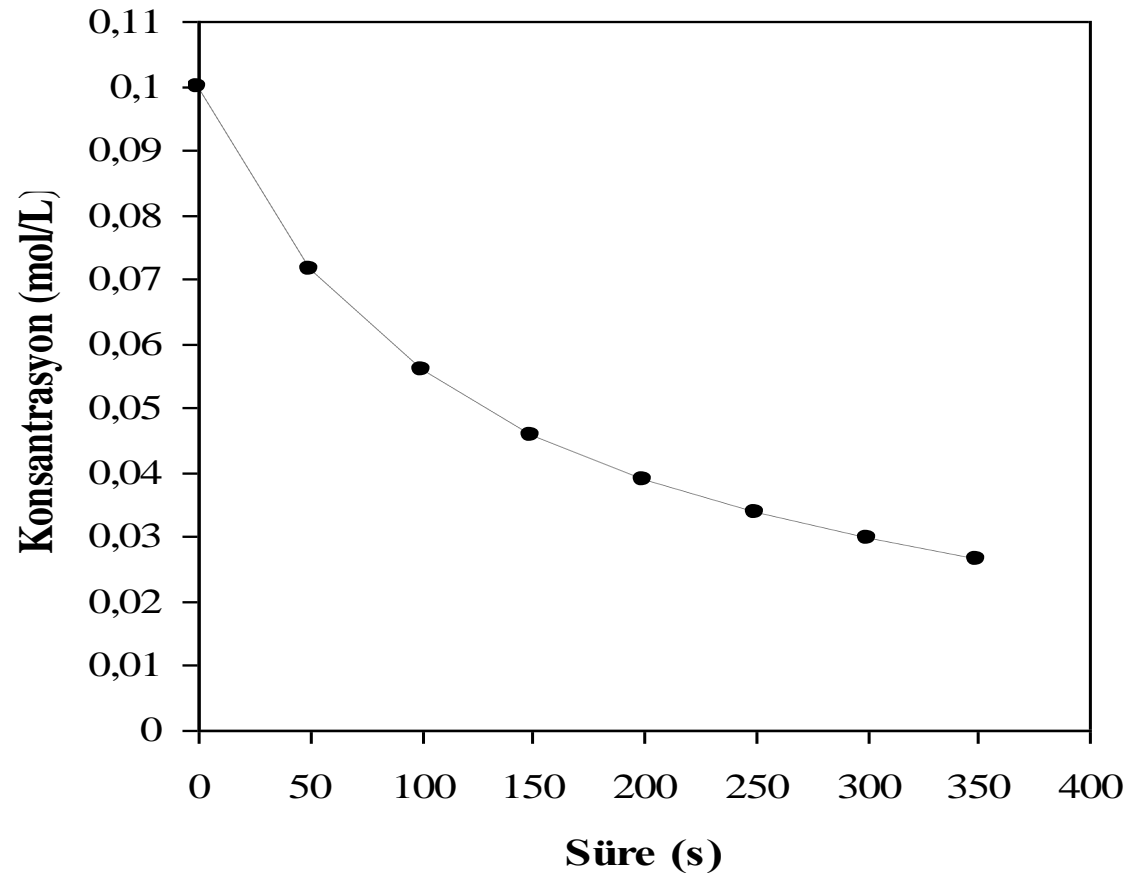
Time (s)	Concentration (mol L <sup>-1</sup> )
0	0.1000
50	0.0716
100	0.0558
150	0.0457
200	0.0387
250	0.0336
300	0.0296
350	0.0265

# Solution

- Data is plotted on an arithmetic scaled graph paper.



# Change in concentration of HI with time at 508°C



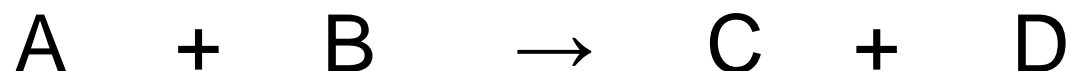
- Concentration of HI drops rapidly during the first 50 s. This indicates that the reaction occurs fast during the first 50 s.
- Between 300 and 350 s, concentration changes by only a small amount, so the rate has slowed down considerably.
- **Conclusion:** The steeper (dik) the curve, the higher is the rate.

- The rate at which HI is consumed at any particular time can be determined from the slope of the tangent drawn at 100 s.
- The slope of tangent is determined by taking coordinates of the two points and calculating the ratio of the change in concentration to the change in time.

**Answer:** rate (HI) =  $-2.5 \times 10^{-4} \text{ mol}/(\text{L s})$ <sub>35</sub>

# Concentration and rate

The **rate of a chemical reaction** is proportional to the product of the molar concentrations of the reactants or products.



$$\text{Rate} \propto [A]^n [B]^m$$

$$\text{Rate} \propto [C]^x [D]^y$$

The values of the exponents ***n*** and ***m*** need to be found experimentally.