

Activation Energy (E_a)

- E_a value indicates that how temp. changes during processing or storage affect the k value of the reaction.
- The higher E_a value of the reaction, the more sensitive for the reaction to temp. changes during storage or processing.
- E_a value is specific for each chemical, microbial and enzymatic reaction.

√ E_a cannot be directly measured.

√ E_a is calculated from Arrhenius equation.

This equation (described by Svante Arrhenius in 1889) gives the relationship between k and temp. of processing or storage.

■ Therefore, we need k and $temp.$ values to determine E_a

Arrhenious equation

$$k = k_o e^{-E_a / RT}$$

- k : Reaction rate constant (for any reaction order)
- k_o : frequency factor (same unit as k)
- E_a : Activation energy of the reaction (cal/mole or J/mole)
- R : Gas constant (1.987 cal/(mole K) or 8.314 J/(mole K))
- T : Temperature (**K**)

Take *ln* of both sides

$$\ln k = \left(\frac{-E_a}{R} - \frac{1}{T} \right) + \ln k_0$$
$$\begin{array}{ccccccc} \updownarrow & & \updownarrow & \updownarrow & & & \updownarrow \\ y = & & a & x & + & & b \end{array}$$

- Find the equivalence of this equ. on \log_{10}

To determine E_a value graphically

- √ First identify the quality factor of concern and then determine k values at least at three different temp., preferably at five different processing or storage temp.
- √ Then, plot k values vs $1/T$ values.
 - **Using arithmetic graph paper:** Take \ln of k values and reciprocal of temp. values in Kelvin and then plot $\ln k$ vs $1/T$. **Slope** will be equal to $-E_a/R$.
 - **Using semi-log graph paper:** Plot **original k** values vs $1/T$ values. **Slope** will be equal to $-E_a/2.303R$.
- √ From slope, calculate E_a value.

- Be aware that all k values should be in the **same order** and the **same unit** for the calculation of E_a .
- Reactions that their k value (rate) increase with temp. have **negative slopes** in Arrhenius plot.
Therefore, E_a will always be **positive**.

- “ k_0 ” is equal to intercept value of Arrhenius graph.

$$\text{Intercept (b)} = \ln k_0$$

Example

Oxidative degradation of aa was determined in orange juice at three different storage temperatures. Determine the E_a value (kJ/mole) for the degradation of aa.

AA contents in orange juice stored at various temp.

| Temperature (°C) | Time (h) | AA content (mg mL ⁻¹) |
|------------------|----------|-----------------------------------|
| 23 | 20 | 0.948 |
| | 40 | 0.476 |
| | 60 | 0.004 |
| 35 | 5 | 1.029 |
| | 10 | 0.758 |
| | 20 | 0.261 |
| 45 | 0 | 1.200 |
| | 5 | 0.655 |
| | 10 | 0.109 |

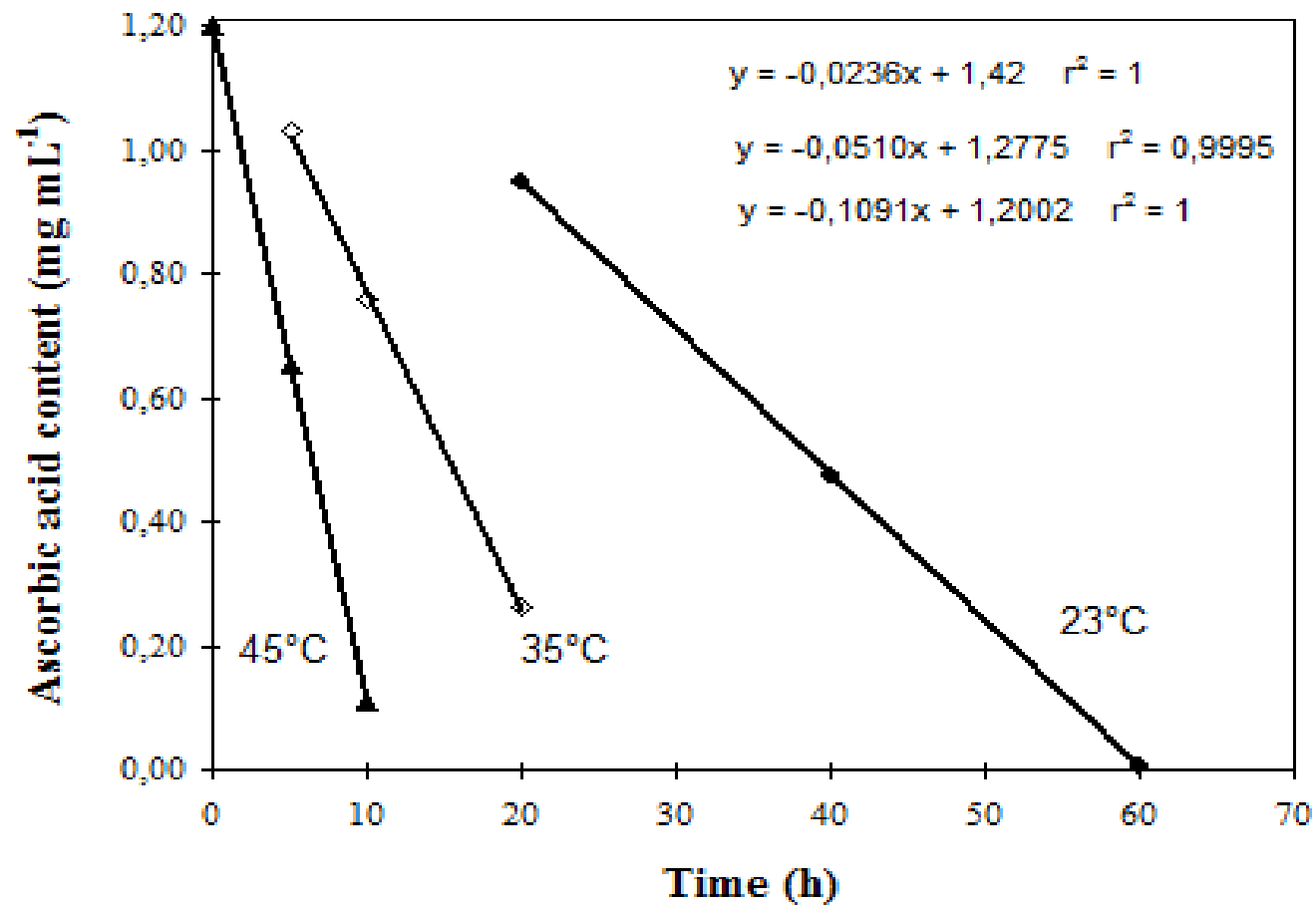
Example

Oxidative degradation of aa was determined in orange juice at three different storage temperatures. Determine the E_a value (kJ/mole) for the degradation of aa.

Note: The straight line in arithmetic graph paper was obtained from aa conc. vs time curve.

Solution

Since reaction is zero-order, aa content versus storage period is plotted in arithmetic graph paper.



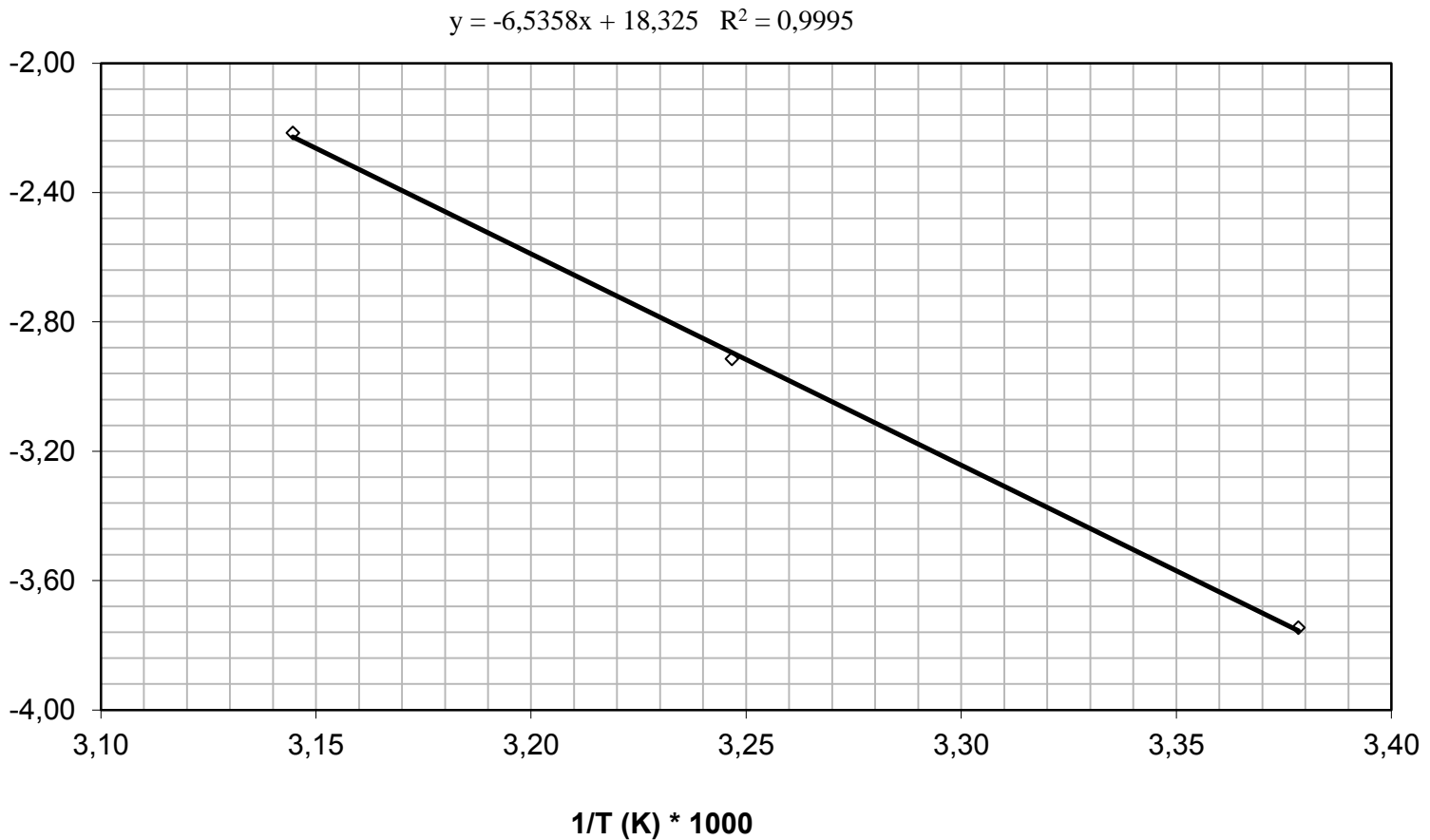
***k* values are calculated from slopes**

| Temperature (°C) | Slopes (mg mL ⁻¹ h ⁻¹) | <i>k</i> (mg mL ⁻¹ h ⁻¹) |
|---------------------|--|--|
| 23 | 0.0236 | ? |
| 35 | 0.0542 | ? |
| 45 | 0.1090 | ? |

Values for Arrhenius plot of aa oxidation

| Temp.(°C) | Temp.(K) | $1/T \times 10^3$ (K) | k | lnk |
|-----------|----------|--------------------------|--------|---------|
| 23 | 296 | 3.38 | 0.0236 | -3,7465 |
| 35 | 308 | 3.25 | 0.0542 | -2.9151 |
| 45 | 318 | 3.15 | 0.1090 | -2.2164 |

Arrhenius plot ($\ln k$ vs $1/T$, arithmetic graph paper)



Calculation of slope

$$\text{Slope} = \frac{-3.60 - (-2.40)}{(3.35 - 3.17) \times 10^{-3}}$$

or;

$$\text{Slope} = \frac{-3.60 - (-2.40)}{0.00335 - 0.00317}$$

$$\text{Slope} = - 6667 \text{ K}$$

Calculation of E_a

$$\text{Slope} = -\frac{E_a}{R}$$

$$-6667 \text{ K} = \frac{-E_a}{1.987 \text{ (unit?)}}$$

$$E_a = 13\,246 \text{ (unit?)}$$